Summary

KILL SWITCH	2
Setup Mode	3
Ignition Timing	4
Setup	5
Pickup Polarity	6
Advance at kick start	6
Restricted Mode	7
Kill	7
Dwell	8
AutoSpark	8
Bypass	9
Read	
Modification	11
Add points	11
Dump	12
Console	13
Clear Timing	15
Clear All	16
Factory Restore	
Appendix 1	
Appendix 2	
Appendix 3	

KILL SWITCH

The ignition uses the Kill switch input as a selector between <u>3 functions</u> :

- Setup
- rev-limiter
- Stop engine.

Let's see them...

Setup Mode

1) Turn the Kill Switch ON (blue wire connected to ground) PRIOR to power on the ignition box.

2) **Power on** the ignition box with a 12v battery.

When the ignition box detects that the kill switch is already grounded, it turns into SETUP Mode.

3) The Blue Led inside the box blinks 3 times then flash every 5 seconds.

- 4) The ignition box starts a **WiFi AP** (Access Point)
- 5) On your phone, laptop, PC, whatever, go to the Wifi setting and search for a new SSID called Transmic_ign

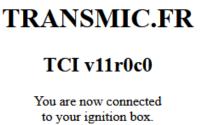


6) Connect to it (there is no password)

Accès Internet		Connexion à un réseau	Actuellement connecté à :
Connexion réseau sans fil		Connexion à Transmic_ign	Transmic_ign 6 Accès Internet
Livebox- Transmic_ign	Connecté		Annuler Connexion réseau sans fil
	Connecter		Transmic_ign Connecté 🚮

8) Once your device is connected to the AP, open up a **browser** and head over to <u>http://192.168.4.1</u>

9) Once connected your browser should display:

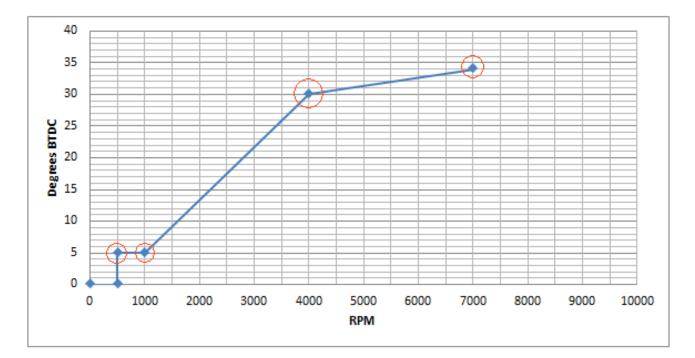


Serial: 2201

Configuration

Ignition Timing

Assuming you want this ignition timing:



One can define this curve with 4 points but you can use <u>up to 13 points</u>.

(0 to 500rpm at 0° BTDC is <u>hard coded</u> for no kickback.)

The curve above is defined by 4 pairs of values

500 ı	rpm	=	5° 1	BTDC
1000	rpm	=	5° 1	BTDC
4000	rpm	=	30°	BTDC
7000	rpm	=	34°	BTDC

Those values will be filled out in the form <u>consecutively and in ascending order</u> of RPM along with the pickup position.

Setup

1) Go back to the browser and first thing first, enter the Pickup Position then click Send

See <u>Appendix</u> 1,2,3 to find the physical position of the pickup relative to TDC.

PICKUP BTDC POSITION Send

2) The **blue Led flashes** when value is processed then the *Pickup Position* appear on the left hand side of the form.

3) Proceed now to enter the advance timing.

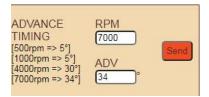
We want to setup:

500 i	rpm	=	5° BTDC
1000	rpm	=	5° BTDC
4000	rpm	=	30° BTDC
7000	rpm	=	34° BTDC

Enter values consecutively in ascending order of RPM !

Pair 500:5 first etc etc...

7000 being the <u>last value</u> (as the firmware stops reading when it meet a 00), it's the <u>hard rev-limiter</u>: No more sparks at 7001 RPM !



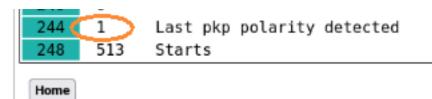
RPM can be entered with a precision of 100rpm

Timing can be entered with a precision of 1°

Pickup Polarity

When "*Pickup Type*" has been set to "*Auto(0*)" the ignition try to detect the polarity of the pickup.

Its finding is logged in the Eprom at the address 244 and is accessible by clicking the "<u>READ</u>" button.



- 0 = pickup not detected
- 1 = pickup detected as PN type (Positive going first then Negative)
- 2 = pickup detected as NP type (Negative going first then Positive)

If you already know the "*pickup polarity*" or if the "*Auto*" detection always see the pickup as one type at @244

Please forced the Pickup Polarity to that type in order to avoid false detection leading to false timing !

Advance at kick start

For an easier Manual Kick start and to avoid kick backs, you can delay the advance between 0 to 500rpm to send the spark a few degrees **After** Top Dead Center (ATDC)



Restricted Mode

Default: Off

This function create a temporary rev-limiter that restrict the engine to 4000rpm max.

It is useful for 50cc bikes to seem to be « *Street legal* » in countries where there are limited to 50km/h or to lend the bike to a rookie... ;-)

This setup lets you enable [1] or disable [0] the option of capping the maximum RPM to 4000 when Kill wire is connected to ground during the 30 first seconds following the very first spark.



When "Legal Rev Limiter" is enabled [1], to enter in this restricted mode :

- Turn on the master ignition key.
- Start the bike
- Flip the Kill switch ON then OFF once during the first 30 seconds.
- Engine is **now limited** to 4000rpm until you turn off the master key.

Kill

After 30 seconds since the first spark, the Kill switch acts normally and stops the ignition.

Dwell

Default: 2

Dwell time is the charge time for the ignition coil.

It vary with different types of ignition coil and is typically 2 milliseconds for many modern coils and 4 or 5 milliseconds for older ignition coils.

Spark appends when the current flow is stopped after Dwell time.

DWELL [3]	 ² 3ms Send

Keep in mind that the longer the Dwell time, the lower the max RPMs.

AutoSpark

Default: Off

This autotest function is usable on TCI only.

The TCI box fires the ignition by itself at 300/1000/3000/10000rpm WITHOUT any pickup connected.

This way you can test the wiring, the TCI, the coil and sparkplug.



Bypass

Default: Off

This function bypass the advance timing and trigger a spark AS SOON AS a pickup pulse has been detected.

This function comes handy when you want to know the pickup position with a Timing Lamp : <u>Remove</u> the sparkplug out of the engine and connect it to the metal frame, then rotate the engine with a drill machine.

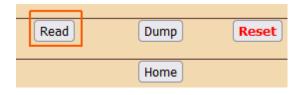
With points and mechanical advance system, TCI in Bypass mode is acting as a simple Transistorized Ignition.

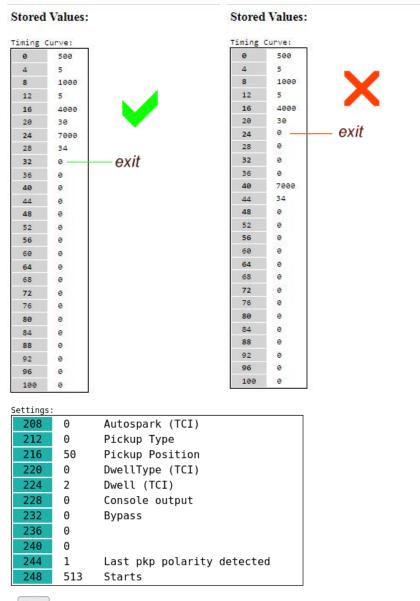
/!\ Don't use the function on a running engine with pickups or hall sensors otherwise the spark will append way too soon and can harm the piston !!



Read

To display the values that have been set, click on the Read button on the Home page :





Home

Modification

Say you want to modify the advance timing for 7000rpm and set 35° instead of 34°

In *Read* mode above, we saw that RPM 7000 is stored at address 24 and timing for 7000rpm is at address 28.



Since we want to modify the advance timing at line 28, we now have to enter :

Line	28	MODIFY	LINE
New value	35	MODIT 1	28
then	Send		NEW VALUE

Same thing to change any other values.

Add points

Say you want to add one advance timing of 34° @ 8000rpm

In *Read* mode above, we saw that last RPM 7000 is stored at address 24 and timing for 7000rpm is at address 28.

The next 2 empty slots available are:

20	30
24	7000
28	34
32	0
36	0
40	0

Address 32 for RPM and Address 36 for timing

We now have to enter :

Line	32
New value	8000
then	Send
Line	36
New value	34
then	Send

Dump

Read EEPROM addresses and display them in HEX values for <u>debug</u> purpose.

Dump EEPROM Hex Values:

Θ	F4	01	00	00	θ5	00	00	00	
8	40	1F	00	00	28	00	00	00	
16	34	21	00	00	28	00	00	00	
24	00	00	00	00	00	00	00	00	
32	00	00	00	00	00	00	00	00	
40	00	00	00	00	00	00	00	00	
48	00	00	00	00	00	00	00	00	
56	00	00	00	00	00	00	00	00	
64	00	00	00	00	00	00	00	00	
72	00	00	00	00	00	00	00	00	
80	00	00	00	00	00	00	00	00	
88	00	00	00	00	00	00	00	00	
96	00	00	00	00	00	00	00	00	
104	00	00	00	00	00	00	00	00	
112	00	00	00	00	00	00	00	00	
120	0θ	00	00	00	00	00	00	00	
128	00	00	00	00	00	00	00	00	
136	FE	00	00	00	00	00	00	00	
144	0θ	00	00	00	00	00	00	00	
152	00	00	00	00	00	00	00	00	
160	00	00	00	00	00	00	00	00	
168	ΘΘ	00	00	00	00	00	00	00	
176	00	00	00	00	00	00	00	00	
184	00	00	00	00	00	00	00	00	
192	00	00	00	00	00	00	00	00	
200	00	00	00	00	00	00	00	00	
208	00	00	00	00	00	00	00	00	
216	32	00	00	00	00	00	0θ	00	
224	02	00	00	00	00	00	00	00	
232	00	00	00	00	00	00	00	00	
240	00	00	00	00	01	00	00	00	

Home

Console

Default: Off

Enable the Console output:

- Turn the ignition box in <u>Setup Mode</u>
- Go to "CONSOLE", check "1" to enable the console output, press Send

CONSOLE [0]	● 0: Off ● 1: On	Send

- Power **off** the ignition box
- Disconnect the Kill wire from ground
- 1) Power on the ignition box, it goes in "Run Mode"
- 2) The **blue LED** stays on (if pickup Auto mode) or blinks one time (if pickup forced to NP or PN)
- 4) The ignition box also creates a WiFi AP (Access Point)
- 5) On your phone, laptop, PC, whatever, go to the Wifi setting and search for a new SSID called Transmic_ign

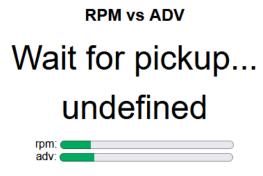
Actuellement connecté à		++	^
Accès Internet			
Connexion réseau sans fil			
Livebox-	Connecté	.all	
Transmic_ign		2	Ξ
DIRECT-FE-HP ENVY Phot	o 6200	Il	

6) **Connect** to it (*there is no password*)

Accès Internet		👰 Connexion à un réseau	Actuellement connecté à :
Connexion réseau sans fil	*	Connexion à Transmic_ign	Transmic_ign 6 Accès Internet
Livebox- Co Transmic_ign	onnecté 🚮	A	Connexion réseau sans fil
C	Connecter		Transmic_ign Connecté

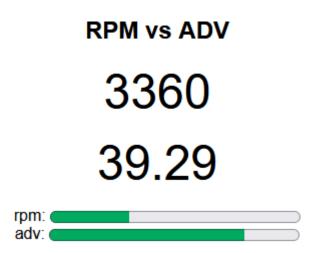
8) Once your device is connected to the AP, open up a **browser** and head over to http://192.168.4.1

9) Once connected your browser should display:



10) Start the engine

11) After a few seconds, the browser should display both the **RPM and the advance timing** in degrees BTDC followed by 2 bargraphs.



Clear Timing

This button will **clear TIMING values** WITHOUT confirmation. *Pickup position, polarity etc are kept.*

Read	Home	Clear Timing
Dump		Clear All
		Factory Restore

Browser shows :

Timing values cleared!

Please restart the ignition box.

This box now has no Advance Curve and cannot operate until you set timing values.

Restart the ignition box. (power off/power on)

Don't forget the Kill switch position if you want to return in Setup mode....

Clear All

This button will **clear ALL values** WITHOUT confirmation. *timing, Pickup position, polarity etc are zeroed.*

Read	Home	Clear Timing
Dump		Clear All
		Factory Restore

Browser shows :

EEPROM values cleared!

Please restart the ignition box.

This box is now empty and cannot operate until you set values. '

Restart the ignition box. (power off/power on)

Don't forget the Kill switch position if you want to return in Setup mode....

Factory Restore

This button will **Restore Factory Default** WITHOUT confirmation. *timing, Pickup position, polarity etc are set to default values.*

	 Clear Timing
Dump	Clear All
	Factory Restore

Browser shows :

Init All done!

This box now have a default Advance Curve which is not the one you need... Tune the values before to start the engine!

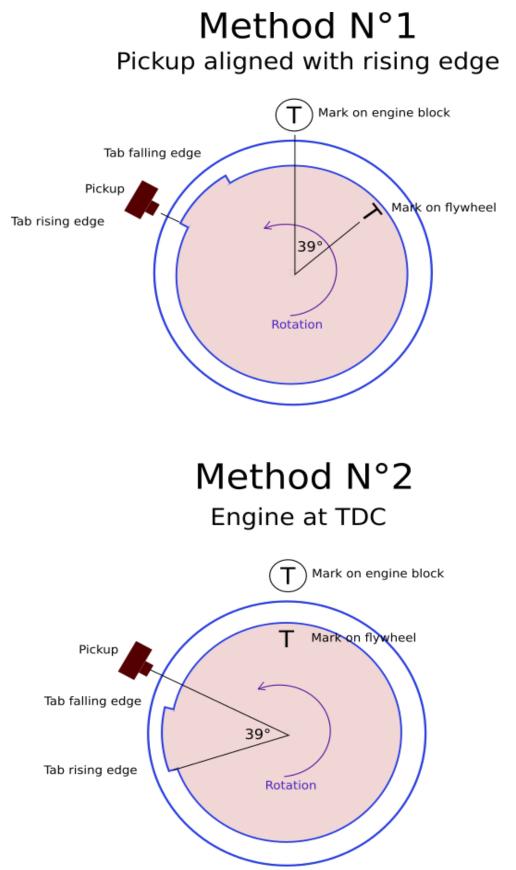
Restart the ignition box. (power off/power on)

Don't forget the Kill switch position if you want to return in Setup mode....

Appendix 1

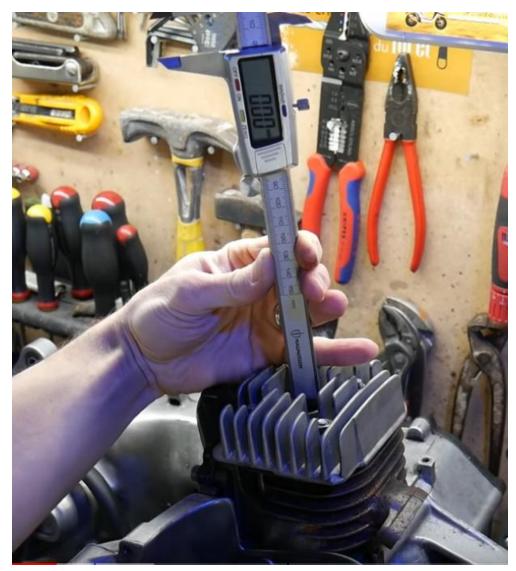
Find the physical position of the pickup relative to Top Dead Center.

In the example below the pickup is set at 39° BTDC

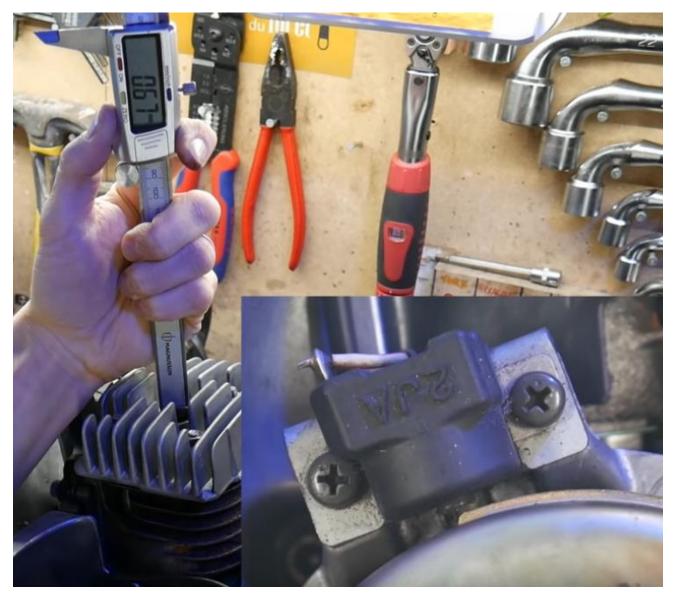


Appendix 2

A) Remove the sparkplug, find the TDC position with a *dial indicator gauge* or a *caliper rule*:



B) Align the pickup with the beginning of the magnet on the rotor and measure the travel of the piston with the caliper rule:

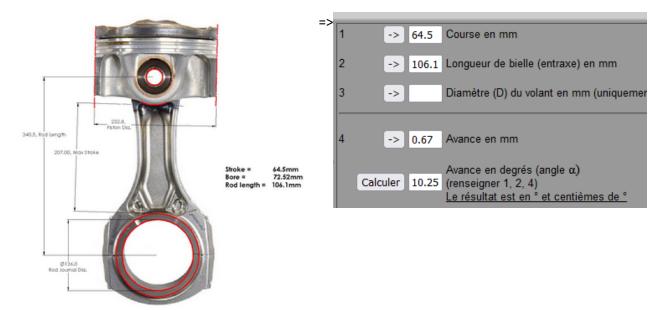


C) Use an online timing calculator to convert millimeters into degrees:

https://lambretta-images.com/tuningh/port-timing-calculators/degrees-to-mm-timing-calculator/ or

http://www.ajcshop.fr/Calculettes/html/calculette-convertisseur-allumage.htm

ie:



Appendix 3

Tries and errors and Timing Lamp



If you set the "*Pickup position*" to 40° BTDC and with your Timing Lamp you measure MORE advance than what is set in the user interface (ie 30°@3000rpm) then INCREASE the "*Pickup position*" (40° \rightarrow 45°)

If you set the "*Pickup position*" to 40° BTDC and with your Timing Lamp you measure LESS advance than what is set in the user interface (ie 30°@3000rpm) then LOWER the "*Pickup position*" (40° \rightarrow 35°)

Other method:

Set a FLAT advance timing with a SAFE value: Example: 10° BTDC from 500 to 4000rpm

Run the bike and measure the timing with a Timing Lamp.

If you measure say 15° BTDC (instead of 10°) that mean the "*Pickup Position*" is off by 5°. Increase the "*Pickup Position*" by 5.

If you measure say 5° BTDC (instead of 10°) that mean the "*Pickup Position*" is off by 5°. Lower the "*Pickup Position*" by 5.