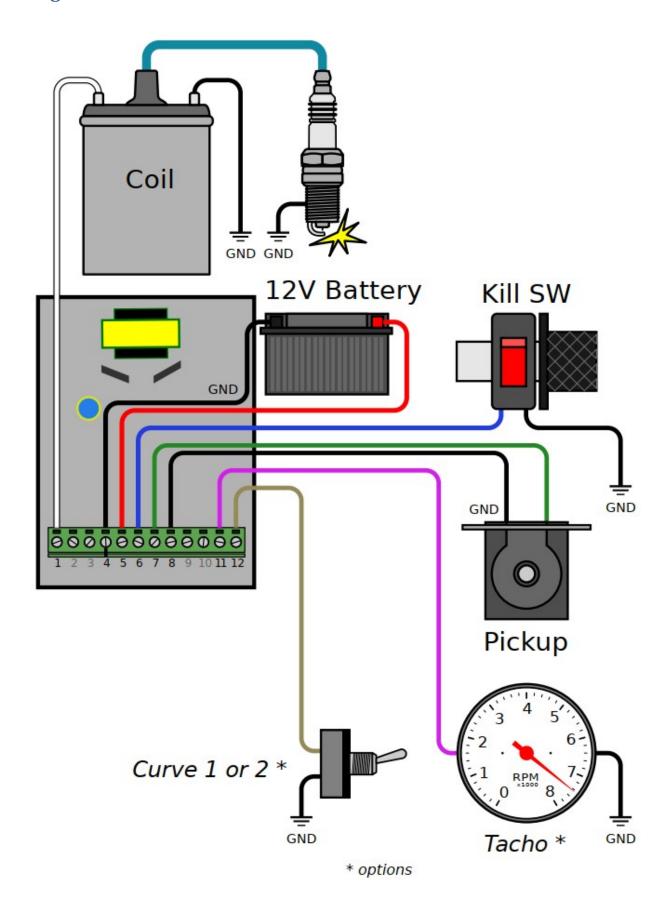
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Wiring



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Connector



1	output	To ignition coil	
2	output	To ignition coil	(pin1 and 2 are connected together)
3	output	not connected	(Test Point to measure HighVoltage)
4	input	Ground frame (=mi	nus from battery)
5	input	+12Vdc from batte	ery
6	input	Kill switch	
7	input	Analog Pickup	
8	input	Pickup or Hall Sensor Gr	ound
9	input	Digital Hall Effect Sensor	
10	input	not connected	(Except for XT600: Pickup at 12°)
11	output	Tachometer *	
12	input	Curve Selection *	
		* Outions	

* Options

DCCDI V14R2C8 3 / 51

Kill Switch

The ignition uses the Kill switch input as a selector between <u>2 functions</u>:

- <u>Setup</u>
- Stop engine.

DCCDI V14R2C8 4 / 51

Setup Mode

- 1) Turn the Kill Switch ON (connector pin6 connected to ground) PRIOR to power on the ignition box.
- 2) **Power on** the ignition box with a 6 to 12v battery.

Warning: The Power and Ground connections MUST BE SECURE.

A power outage during the setup process may cause the ignition box to brick!

When the ignition box detects that the kill switch is already grounded, it turns into SETUP Mode.

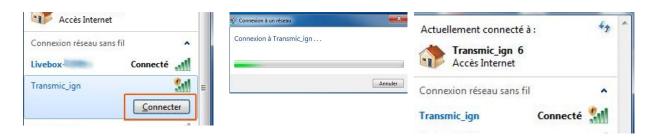
3) The **Led** <u>blinks 5 times</u> meaning grounded Kill switch has been detected.

Then wait for the WiFi server to start,
then <u>blinks 5 times</u> again meaning "Wifi Ready" and finally flashes once every <u>5 seconds</u>.

- 4) Turn the Kill Switch OFF
- 5) The ignition box starts a Wifi AP (Access Point)
- 6) On your phone, laptop, PC, whatever, go to the Wifi setting and search for a new SSID called Transmic_ign



7) **Connect** to it. Password is required: it's "password"



8) Once your device is connected to the AP, open up a **browser** and head over to http://192.168.4.1/setup (http://192.168.4.1/setup)

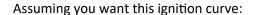
9) Once connected your browser should display:

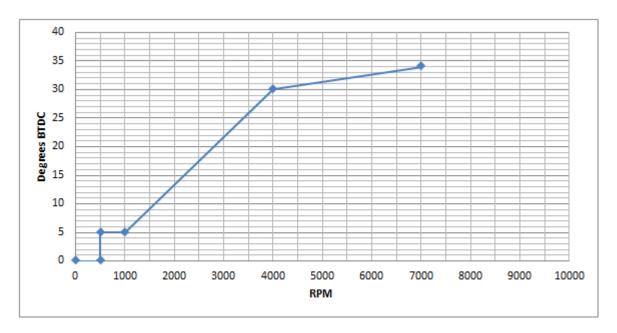
TRANSMIC.FR

<mode>
<

DCCDI V14R2C8 5 / 51

Ignition Timing





One can define the curve with 4 points but you can use up to 13 points.

(0 to 500rpm at 0° BTDC is <u>hard coded</u> for no kickback.)

The curve above is defined by 4 pairs of values

```
500 rpm = 5° BTDC

1000 rpm = 5° BTDC

4000 rpm = 30° BTDC

7000 rpm = 34° BTDC
```

Those 4 couples of values MUST be filled out in the form <u>consecutively and in ascending order</u> of RPM along with the pickup position.

Use this Windows software to draw the curve: Interactive_Graph.exe with Video

DCCDI V14R2C8 6 / 51

Pickup Type

Default: 0

MENU	PICKUP TYPE	PICKUP POSITION
STROKES	SHAFT	CYLINDERS
ADVANCE TIMING	ADVANCE 0-500rpm	AUTO SPARK
DWELL	BYPASS	CONSOLE
MODIFY	UPDATE	

[0]

- 0: Analog Pickup Coil (VR-PN)
- 1: Analog Pickup Coil (VR-NP)
- O 2: Digital Hall Effect Sensor *

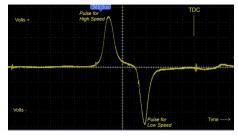
Send

* option

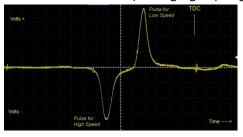
Select the type of pickup attached to the Ignition box:

When the LEADING edge of the magnet passes in front of the pickup coil, a wave is produced and another wave of opposite voltage is generated when the FALLING edge of the magnet leaves the pickup coil. Depending on the wiring, the first pulse at Leading Edge can be positive (then negative at Falling edge), or the exact opposite.

0 = VR stands for Variable Reluctor aka pickup coil/trigger coil (Analog signal) **Positive** first (PN)



1 = Variable Reluctor (Analog signal) Negative first (NP)



2 = Hall Effect Sensor (Digital signal)

This ignition box works best with Positive first pickup (VR-PN)

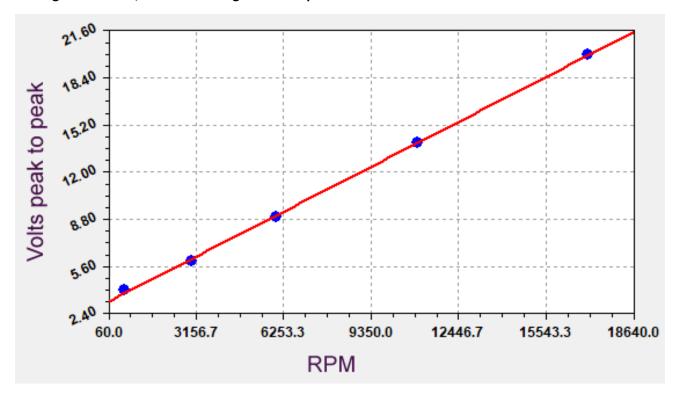
If the pickup is internally grounded into the stator there is no choice, the pickup output is either PN or NP But if both pickup wires are available, then just swap the wires to change the polarity in order to get a **Positive first** signal (PN) on connector **pin7**.

DCCDI V14R2C8 7 / 51

Pickup voltage

In order to be detected by the ignition, the VR pickup MUST deliver sufficient voltage.

The higher the RPM, the more voltage it should produce.



Formula:

Minimum Vpp voltage to be detected = RPM/1000 + 3

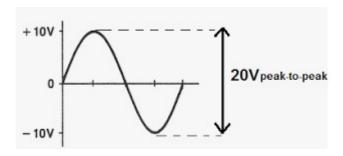
Example:

At 6000rpm the VR pickup must put out:

6000/1000 = 6

6 + 3 = 9Vpp

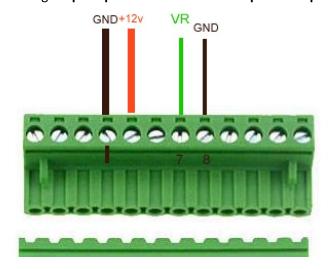
9Vpp = +4.5v to -4.5v



DCCDI V14R2C8 8 / 51

VR pickup

Analog VR pickup is connected between pin 7 and pin 8/gnd



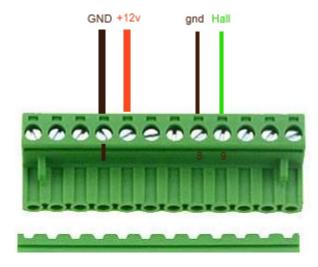
To avoid ElectroMagnetic Interference (EMI) it's safer to connect the pickup sensor through a shielded cable. Shield grounded on one side only.

Twisted pair is better.

DCCDI V14R2C8 9 / 51

Hall Sensor

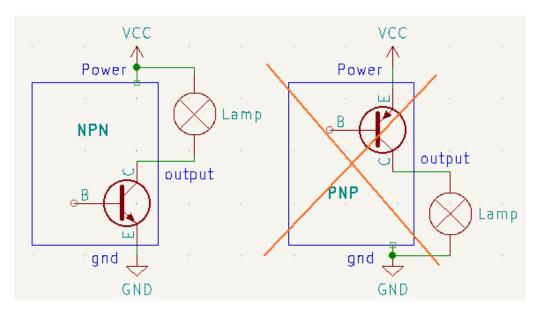
Digital Hall Sensor is connected between pin 9 and pin 8/gnd



When Hall sensor is connected to pin 9 = "Pickup Type" must be set to [2] in Setup

DCCDI V14R2C8 10 / 51

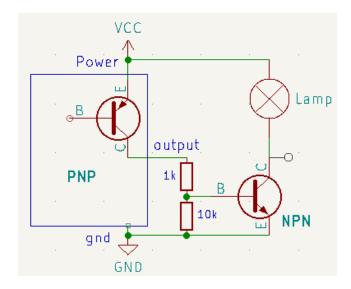
This ignition box only works with Hall sensors of **NPN** type.



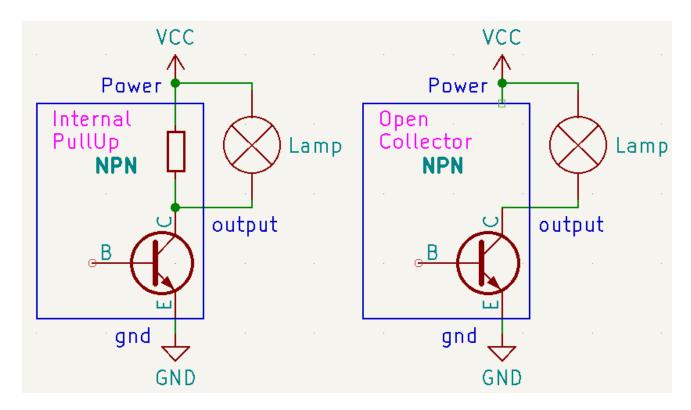
NPN Proximity Sensor Output is normally HIGH when nothing is near it. NPN Proximity Sensor Output goes LOW when metal object is near it.

PNP Proximity Sensor Output is normally LOW when nothing is near it. PNP Proximity Sensor Output goes HIGH when metal object is near it.

Tip: A **PNP** type can be used if there is an external NPN transistor to reverse the signal:



DCCDI V14R2C8 11 / 51



- Hall sensors with **built-in pull-up resistor** give positives voltage when no magnet.
- Hall sensors with **open-collector** output, give a floating voltage when no magnet.

This ignition box works with **both** type.

Hall sensors require a +5v to +12vdc supply voltage. See their datasheet

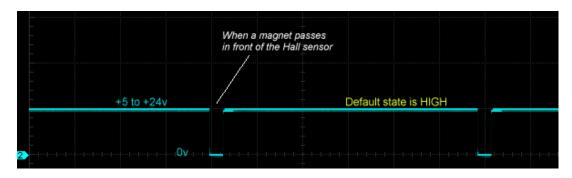
This ignition box works with Hall sensors powered from +5v to +24v

You can even connect an **Optical Sensor** as long as it puts out a CLEAN square signal similar to the one above.

See <u>Appendix 2</u> for Position

DCCDI V14R2C8 12 / 51

Output of a Hall sensor



Timing

The ignition box uses the **rising edge** of the Hall sensor signal.

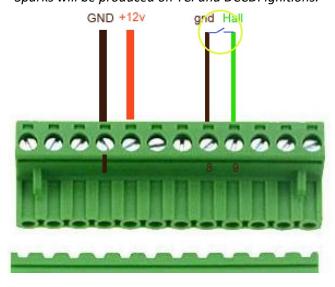


The rising edge of the signal appear when the magnet <u>leaves</u> the hall sensor, therefore when the hall sensor is aligned with the **falling edge of the magnet**.

Troubleshooting

You can test the Hall input:

- "Pickup Type" must be set to [2] in Setup
- Power up the box
- then make many fast and short touches between pin9/Hall and pin8/ground
- Led will blink
- Sparks will be produced on TCI and DCCDI ignitions.



DCCDI V14R2C8 13 / 51

Pickup Position

Default: 50

Range of values: 1 to 180

MENU	PICKUP TYPE	PICKUP POSITION
STROKES	SHAFT	CYLINDERS
ADVANCE TIMING	ADVANCE 0-500rpm	AUTO SPARK
DWELL	BYPASS	CONSOLE
MODIFY		
[USERPOS]		
BTDC 45 \$\hat{\sigma}\$	0	

- Go back to the opened browser and first thing first, enter the Pickup Position then click Send

Formula is: Pickup position = Base advance + Magnet Length



Base advance is generally 5 to 15° BTDC

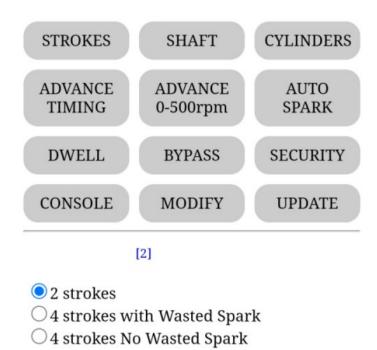
See <u>Appendix</u> 1,2,3,4 to find the physical position of the pickup relative to TDC.

Current value appears in blue on the form.

DCCDI V14R2C8 14 / 51

Strokes

Default: 2



2 strokes : One pickup pulse every rotation

4 strokes with Wasted Spark: One pickup pulse every rotation = spark at TDC + wasted spark at BDC

4 strokes No Wasted Spark: One pickup pulse every 2 rotations = spark at TDC only

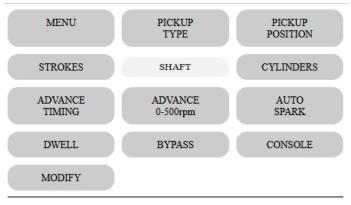
4 strokes with Wasted Spark is the most common case.

Send

DCCDI V14R2C8 15 / 51

Shaft

Default: 0



[USERSFT]

- 0: CrankShaft
- O1: CamShaft
- O 2: 2pulses/rev

Send

- Select if the pickup is placed:
 - 0: on the crankshaft via the flywheel (2stk) with 1 pulse per rotation
 - **0**: on the **crankshaft** via the flywheel (4stk) with 1 pulse per rotation with wasted spark. (one spark occurs during the compression stroke and another during the exhaust stroke.)
 - 1: on the camshaft (4stk) with 1 pulse per 2 rotations.
 - 2: on the crankshaft with 2 pulses per rotation

Current value appears in blue on the form.

DCCDI V14R2C8 16 / 51

Advance Timing

- Proceed now to enter the advance timing.

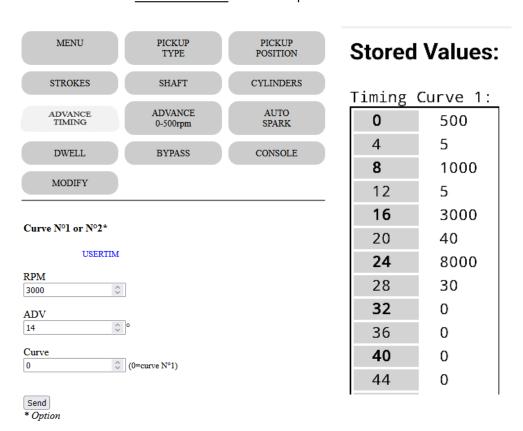
We want to setup:

```
500 \text{ rpm} = 5^{\circ} \text{ BTDC}
1000 \text{ rpm} = 5^{\circ} \text{ BTDC}
4000 \text{ rpm} = 30^{\circ} \text{ BTDC}
7000 \text{ rpm} = 34^{\circ} \text{ BTDC}
```

Enter values consecutively in ascending order of RPM!

Pair 500:5 first etc etc...

7000 being the <u>last value</u> (as the firmware stops reading when it meets a null value), 7000 will act as the <u>hard rev-limiter</u>: No more sparks at 7001 RPM!



RPM can be entered with a 100rpm step but RPM will be measured with **1rpm** precision.

Timing can be entered with a precision of 1° but the processor calculate all timing values between the points you entered, using linear interpolation so an **accuracy of 0.1°** is done at this step.

Any timing values will be COMPLETELY OFF IF PICKUP POSITION IS FALSE: **PICKUP POSITION IS KEY**

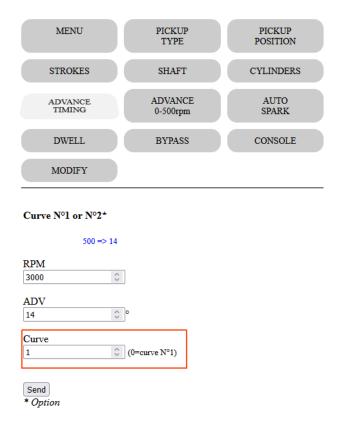
See Appendix 1 for Position

Curve N°1 is stored at addresses 0 to 100

DCCDI V14R2C8 17 / 51

If you bought the "2 curves" option, you can now configure the second timing map too.

Just select "Curve=1" in the drop-down box for each couple of rpm|timing values.



96	0	
100	0	
Timing (Curve 2:	_
104	501	
108	5	
112	1001	
116	8	
120	3001	
124	30	
128	10001	
132	40	
136	0	
140	0	
144	0	
148	0	
152	0	
156	0	
160	0	
164	0	
168	0	
172	0	
176	0	
180	0	
184	0	
188	0	
192	0	
196	0	
200	0	
204	0	
Setting	s:	

Curve N°2 is stored at addresses 104 to 204

DCCDI V14R2C8 18 / 51

Select curve

Default: curve N°1

If you bought the 2 curves option, you can select between 2 different timing maps in RUNNING mode.

Just connect a switch between connector pin 12 and ground.

When switch is **open** (or no switch connected), **curve N°1** is used.

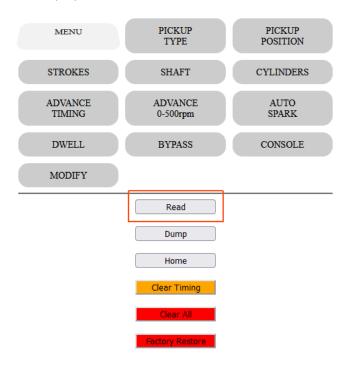
If switch is **on** (*pin 12 connected to ground*) <u>BEFORE</u> turning on the ignition box, then **curve N°2** will be used in RUN mode.

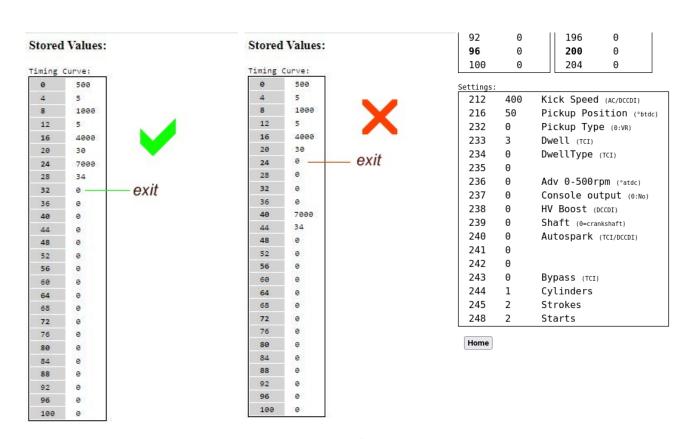
You cannot change the curve while running. (The switch is not read by the ignition)

DCCDI V14R2C8 19 / 51

Read

- To display the values that have been set, click on the Read button on the Home page :



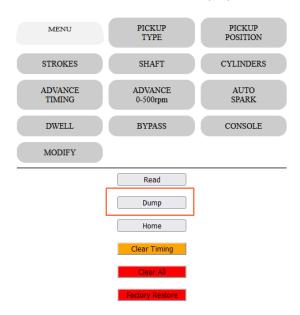


All values must be **consecutive** and in ascending order of RPM!

DCCDI V14R2C8 20 / 51

Dump

Read EEPROM addresses and display them in HEX values for <u>debug</u> purpose.



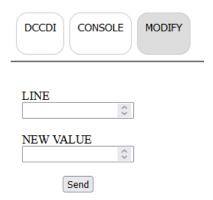
Dump EEPROM Hex Values:

0	F4	01	00	θ0	θ5	00	00	00
8	40	1F	00	ΘΘ	28	00	ΘΘ	00
16	34	21	00	ΘΘ	28	00	ΘΘ	00
24	ΘΘ	00	00	ΘΘ	00	00	0θ	00
32	ΘΘ	00	00	ΘΘ	00	00	ΘΘ	00
40	ΘΘ	00	00	ΘΘ	00	00	ΘΘ	00
48	00	00	00	ΘΘ	00	00	ΘΘ	00
56	ΘΘ	00	00	ΘΘ	00	00	ΘΘ	00
64	00	00	00	00	00	00	ΘΘ	00
72	ΘΘ	00	00	ΘΘ	00	00	0θ	00
80	ΘΘ	00	00	ΘΘ	00	00	0θ	00
88	ΘΘ	00	00	ΘΘ	00	00	0θ	00
96	ΘΘ	00	00	ΘΘ	00	00	0θ	00
104	ΘΘ	00	00	00	00	00	0θ	00
112	ΘΘ	00	00	ΘΘ	00	00	0θ	00
120	ΘΘ	00	00	ΘΘ	00	00	ΘΘ	00
128	ΘΘ	00	00	ΘΘ	00	00	0θ	00
136	FE	00	00	ΘΘ	00	00	0Θ	00
144	ΘΘ	00	00	ΘΘ	00	00	ΘΘ	00
152	00	00	00	ΘΘ	00	00	0Θ	00
160	ΘΘ	00	00	ΘΘ	00	00	ΘΘ	00
168	00	00	00	00	00	00	ΘΘ	00
176	ΘΘ	00	00	ΘΘ	00	00	ΘΘ	00
184	ΘΘ	00	00	ΘΘ	00	00	ΘΘ	00
192	00	00	00	ΘΘ	00	00	ΘΘ	00
200	ΘΘ	00	00	ΘΘ	00	00	ΘΘ	00
208	00	00	00	ΘΘ	00	00	00	00
216	32	00	00	ΘΘ	00	00	ΘΘ	00
224	02	00	00	ΘΘ	00	00	00	00
232	00	00	00	Θ0	00	00	00	00
240	00	00	00	θ0	θ1	00	00	00

Home

DCCDI V14R2C8 21 / 51

Modification



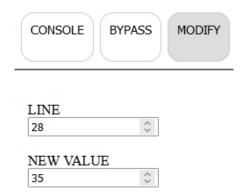
Say you want to modify the advance timing for 7000rpm and set 35° instead of 34°

In *Read* mode above, we saw that RPM 7000 is stored at address 24 and timing for 7000rpm is at address 28.



Since we want to modify the advance timing at line 28, we now have to enter:

Line 28
New value 35
then Send



Same thing to change any other values.

Remember: All timing values must be in <u>ascending</u> order of RPM and <u>no blank address</u> between timing values.

Use Read button to check that.

Send

DCCDI V14R2C8 22 / 51

Add points

Say you want to add one advance timing of 34° @ 8000rpm

In *Read* mode above, we saw that last RPM 7000 is stored at address 24 and timing for 7000rpm is at address 28.

The next 2 empty slots available are:

20	30
24	7000
28	34
32	0
36	0
40	0

Address 32 for RPM and Address 36 for timing

We now have to enter:

Line 32
New value 8000
then Send

Line 36
New value 34
then Send

Remember: All timing values must be consecutive and in ascending order of RPM!

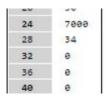
Use Read button to check that.

DCCDI V14R2C8 23 / 51

Clear points

Say you want to remove the last advance timing of 34° @ 7000rpm

In *Read* mode above, we saw that last RPM 7000 is stored at address 24 and timing for 7000rpm is at address 28.

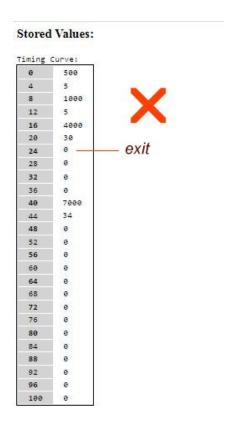


To zero out those values we now have to enter:

Line 24
New value 0
then Send

Line 28
New value 0
then Send

Remember: All timing values must be **consecutive** and in <u>ascending</u> order of RPM! Use Read button to check that.

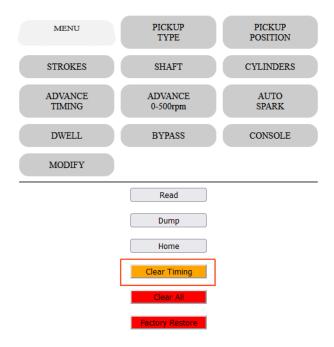


DCCDI V14R2C8 24 / 51

Clear Timing

This button will clear TIMING values WITHOUT confirmation.

Pickup position, polarity, shaft, dwell etc are kept.



Browser shows:

Timing values cleared!

Please restart the ignition box.

This box now has no Advance Curve and cannot operate until you set timing values.

Restart the ignition box. (power off/power on)

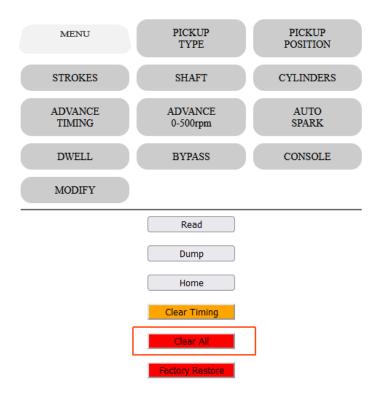
Don't forget the Kill switch position if you want to return in Setup mode....

DCCDI V14R2C8 25 / 51

Clear All

This button will clear ALL values WITHOUT confirmation.

Timing, Pickup position, polarity, shaft, dwell etc are zeroed.



Browser shows:

EEPROM values cleared!

Please restart the ignition box.

This box is now empty and cannot operate until you set values. '

Restart the ignition box. (power off/power on)

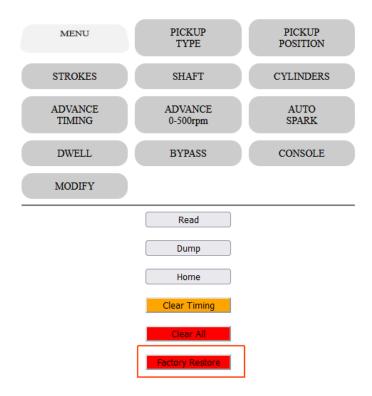
Don't forget the Kill switch position if you want to return in Setup mode....

DCCDI V14R2C8 26 / 51

Factory Restore

This button will **Restore Factory Default** WITHOUT confirmation.

Timing, Pickup position, polarity, shaft, dwell etc are set to default values.



Browser shows:

Init All done!

This box now have a default Advance Curve which is not the one you need...

Tune the values before to start the engine!

Restart the ignition box. (power off/power on)

Don't forget the Kill switch position if you want to return in Setup mode....

DCCDI V14R2C8 27 / 51

Advanced settings

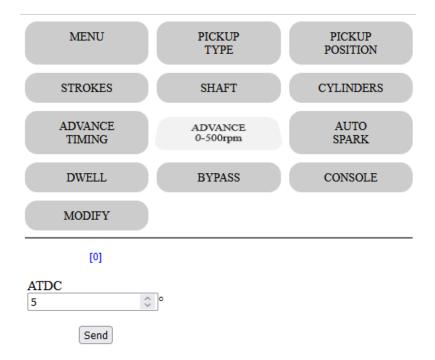
If you don't need those Extra settings, just let them to their default value.

Advance at kick start

Default: 0

Range of values: 0 to 10

For an easier Manual Kick start and to avoid kick backs, you can delay the advance between 0 to 500rpm to send the spark a few degrees **After** Top Dead Center (ATDC)



Current value appears in blue on the form.

Tech info:

If the measured period/rpm is less than 500rpm, the CPU uses the measured rpm (ie 320rpm) to determine when the next TDC will append during the next revolution, assuming the rpm remains constant.

If the engine speed decrease due to low inertia, the TDC calculation will be incorrect, resulting in an early spark.

To address this issue, the CPU adds an offset to the calculation, which equals the value of the "Advance 0-500" tab that the user may have set.

i.e., if the user specifies 20° ATDC, the CPU will calculate the theoretical next TDC and add 20° to the result.

If the measured rpm is over 500rpm, the CPU read the advance timing map the user has set to find which advance must be applied for this specific RPM (ie520rpm). No user offset will be used.

DCCDI V14R2C8 28 / 51

AutoSpark

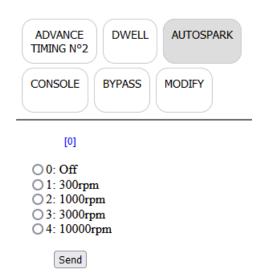
Default: Off

Range of values: 0ff, 300 1000, 3000, 10000rpm

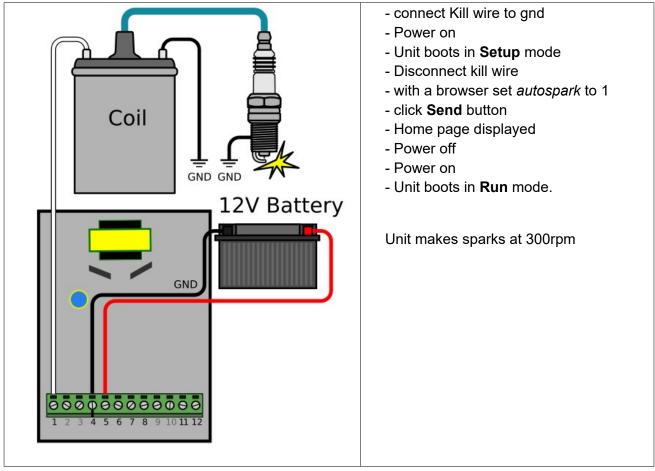
This autotest function is usable on TCI and DCCDI only.

The ignition box fires the ignition by itself at 300/1000/3000/10000rpm WITHOUT any pickup connected. This way you can test the wiring, the TCI/DCCDI, the ignition coil and sparkplug.

Of course, remove the sparkplug from the cylinder head and connect it's metal part to the bike frame.



Current value appears in blue on the form.



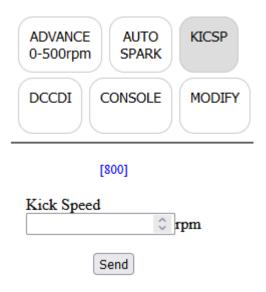
DCCDI V14R2C8 29 / 51

Kick Speed

Default: 800

Range of values: 100 to 1000rpm

For an easier Manual Kick start and to avoid kick backs, you can select what will be the RPM of the very first engine rotation when it is kick started.



Current value appears in blue on the form.

Tech info:

When a trigger signal comes (pickup or hall), the CPU measures the time between this pulse and the preceding one to determine the period, and hence the rpm.

At the very first pulse only, as there is no previous one, the period is unknown.

The CPU then uses the "kick speed" rpm (default 400rpm) or any other value the user may have specify.

The "kick speed" value will not be used for the following pulses because the period will be calculated based on two consecutive trigger pulses.

If there is more than 1sec between 2 pickup pulses, "kick speed" setting will be applied again for the next first pulse.

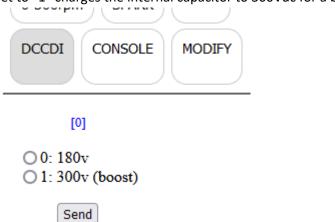
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DC-CDI

Default: 0

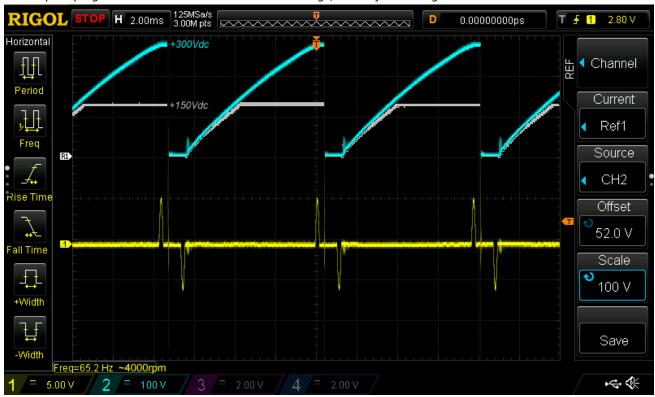
The DC converter output voltage is set to 180Vdc by default.

Set to "1" charges the internal capacitor to 300Vdc for a boost effect!



Current value appears in blue on the form.

Yellow: pickup signal blue boosted DC converter voltage, Pink default voltage.



(In Autospark mode, the voltage is always 300V)

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Test Point

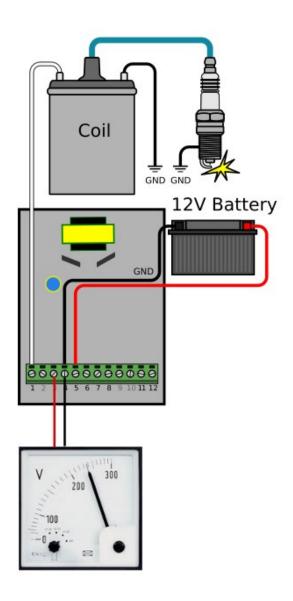
This DC-CDI ignition contains a DC converter ("a transformer") that transform a +12Vdc voltage into a 150Vdc or 300Vdc voltage.

This tension is available to measurement at pin 3. (/!\ Beware of Electric Shock)

To check the voltage:

- Turn off the DCCDI
- Connect a DC multimeter between ground pin 4 and TestPoint pin 3 in at least 350Vdc position.
- Turn on the DCCDI

DCCDI powered on, engine stopped	0Vdc
DCCDI powered on, engine running	150Vdc or 300Vdc depending on Settings
DCCDI powered on, Autospark mode 300rpm	300Vdc



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Console

Default: Off

Enable the Console output:

- Turn the ignition box in **Setup Mode**
- Go to "CONSOLE", check "1" to enable the console output, press Send



Current value appears in blue on the form.

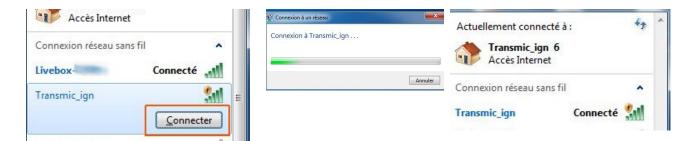
- Power off the ignition box
- Disconnect the Kill wire from ground
- 1) Power on the ignition box, it goes in "Run Mode"
- 2) The **blue LED** flashes once if curve N°1 is selected or flashes twice for curve N°2
- 4) The ignition box also creates a WiFi AP (Access Point)
- 5) On your phone, laptop, PC, whatever, go to the **Wifi setting** and search for a new SSID called **Transmic_ign** You can see available SSID with a Wifi Analyzer as <u>NetSpot for Android</u> or <u>Wifi-Analyzer for W10</u>



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6) **Connect** to it

From CDIv12r0 to CDIv12r2 *no password* was required Up from CDIv12r3 password is required: it's "*password*"



7) Start the engine

- 8) Once your device is connected to the AP, open up a browser and type in the address bar:
- Until version ACDCCDIv12r3c3: http://192.168.4.1
- From version ACDCCDIv12r4c0 (August2023) : http://192.168.4.1/console
- 9) After a few seconds, the browser should display both the **RPM and the advance timing** in degrees BTDC followed by 2 bargraphs

RPM vs ADV

39.29



Display appears ONLY when the engine is running.

Because of the impact on Ignition box performance, please use it for debug only and disable this function when you are done with it!

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Troubleshooting

Console URL is http:// NOT https:// but some browsers like Chrome automatically switch to https://

Workarounds

- Use Firefox. Close <u>all</u> Firefox windows than relaunch it.
- Use a lightweight, portable browser as **QtWeb**
- In Chrome, disable **HSTS** (HTTP Strict Transport Security) that forces to open websites in HTTPS:
 - Write **chrome://net-internals/#hsts** in the address bar.
 - Scroll down the page to :

Delete domain security policies
Input a domain name to delete its dynamic HSTS policy. (You cannot delete preloaded entries.):
Domain: 192.168.4.1 Delete

- add **192.168.4.1** and hit **Delete** to disable Force https for this particular website.

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Running Mode

- 1) **Disconnect** the **Kill** wire from ground if you previously went into **Setup Mode**
- 2) **Power on** the ignition box, it goes in "Run Mode"
- 3) The **blue LED** flashes one time.
- 4) Start the engine. The blue LED **blinks** in sync with RPM.
- 5) When the engine runs, if **Kill** wire is connected **to ground** THEN it **stops** the engine.

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Update firmware

- 1) Turn the ignition box in "Setup" mode
- 2) Under "UPDATE" tab, check "Enabled" > Send

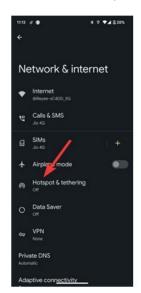


Android

3) On your SmartPhone pull down from the top of the screen and navigate to **Settings** > Tap **Network & Internet** > Go to **Hotspot & tethering**

Tap WiFi hotspot and set Hotspot name = transmic



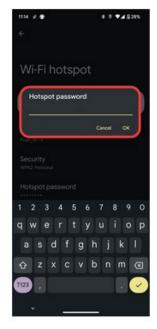






Set the "Hotspot password" to update4ignition > Turn on the Wifi hotspot

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Security should be WPA2 Band should be 2.4GHz

Video: https://youtu.be/mYplGVcX2sQ?t=74

4) Check that your smartphone can reach the internet server:

Open a browser > go to http://update.transmic.fr:84/
You should read smth like :

Last Firmwares Versions

Туре	CDI	TCI
V14		v14r0c0

- 5) Connect KILL wire to ground on the ignition box
- 6) **Restart** the ignition box

The **Led** <u>blinks 5 times</u> meaning grounded Kill switch has been detected.

7) Led flashes every second while searching for the WiFi Hotspot.

Led goes off when connected to Hotspot and while trying to reach the update server.

Understanding update status with led (video)

A new firmware is available:

LED is on while downloading data from the network. Off while writing data to the box.

After 30-45 seconds, the led turns off and the ignition box restart.

Because the kill wire is still connected to ground, the box will restart in Setup mode, open a wifi AP and display the updated version on the home page.

Remove the kill wire from the ground.

Power off the ignition box.

There is no firmware available:

The Led blinks continuously 3 times per second indicating the update control has been completed. Remove the kill wire from the ground.

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Power off the ignition box.

<u>IPhone</u>

To change the Hotspot name you have to change your iPhone's name (!!!) Settings > general > About > Name

Enable your hotspot:

Settings > Cellular > Personal Hotspot > wifi Password > done > Allow others to join

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Troubleshooting WiFi connection

- Check that the 12pins connector is FULLY inserted and there is nothing preventing the male connector from fully engaging.



- Reboot the ignition box. (Power off/power up)
- Ignore any browser message saying it's not connected to internet. It's not an Error, it's a Warning:

ie: Firefox on W10:



Iphone11:



Indeed, **it's connected ONLY to the Ignition box**, **not to the web.** (*It's impossible to reach Google and the ignition box at the same time*)

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Check the SSID

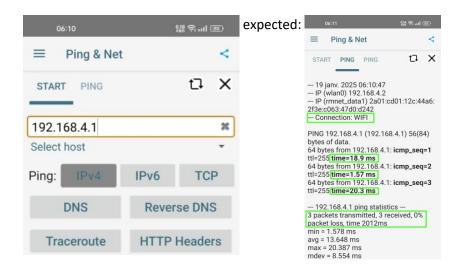
- You can see all the SSID/Network available with a WiFi Monitor as:

- Android: <u>Wifi Analyzer for Android</u>- Windows: Wifi-Analyzer for W10

Check the Connection

- Android: You can test the network connection from your phone to the ignition box:
 - Install a ping utility software:

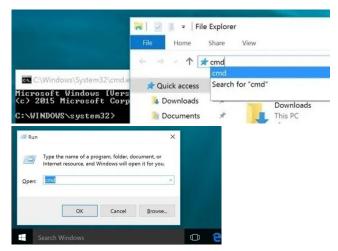
This one is great without any adds: "Ping & Net" from Ulf Dittmer



- Windows: You can test the network connection from your laptop to the ignition box:

Open a command Prompt:

Type "cmd" into the address bar of File Explorer and hit Enter or Press Windows+R to open "Run" box. Type "cmd" and then click "OK"



ping the ignition box, it should replies:

C:\>ping 192.168.4.1

Pinging 192.168.4.1 with 32 bytes of data:

Reply from 192.168.1.1 : bytes=32 time<1ms TTL=64 **Reply** from 192.168.1.1 : bytes=32 time<1ms TTL=64

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Clear DNS cache

Windows: in MsDos console: C:\>ipconfig /flushdns

MacOS: in Terminal: sudo dscacheutil -flushcache

Linux: in Terminal: sudo systemd-resolve –flush-caches

Troubleshooting display

Double check the setup URL http://192.168.4.1/setup

1) Console URL is https:// but some browsers, like Chrome, automatically switch to secure https://

- Use Firefox. Close all Firefox windows than relaunch it.
- or Use a lightweight, portable browser as QtWeb
- or disable HSTS In Chrome
- 2) No error in the IP address?
- 3) No error in the URI ? It's /setup WITHOUT backslash at the end and case-sensitive.
- 4) Refresh the page
- 5) Check that the phone is still connected to the Ignition WiFi Access Point.



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iPhone won't connect to Wifi AP

Apple is full of features like probing the wifi connection by trying to connect to apple.com and rejecting the cnx if not possible, DNS probing, wifi switching, wifi assist, you name it

You may not be prompted for a password.

Apple devices try "weak" passwords in the background ! If the Iphone is already connected to SSID "Transmic_ign" (Check mark below) that means it guessed the right pwd.



- 1) Disconnect Cellular data
- 2) Forget the "transmic_ign" SSID and connect to it again: https://youtu.be/yQKFOLIKIqo?si=A0CFfJYSo3uqEjml&t=18
- 3) Remove interworking from the wifi configuration: Settings > Cellular Data > Wi--Fi Calling: Off
- 4) Disable the automatic switch to mobile data when Wi-Fi connectivity is "poor" Settings > Mobile Service > Wi-Fi Assist: off https://youtu.be/yQKFOLIKIqo?si=AaP1W3ZmdztTiKkh&t=162
- 5) Disable WiFi Auto-join to your local network: https://youtu.be/9vM95hlBW-c?si=xnFNmgoxQUGXkSbJ&t=18

Check your WLAN settings under:

Settings > Maintenance > Support Info > System Config > Show System Config

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Troubleshooting DCCDI fail to start

- This append with a weak battery (Voltage ok but weak current capability)

On DC-CDI, the **inrush current** needed to start the DCconverter is really high.

Below is a snapshot whithout current limitation:

The current increases to an average of 20A in 0.001 seconds.

However, if the internal battery resistance is large (e.g., an old battery), the voltage drops and the DC-converter may not start.

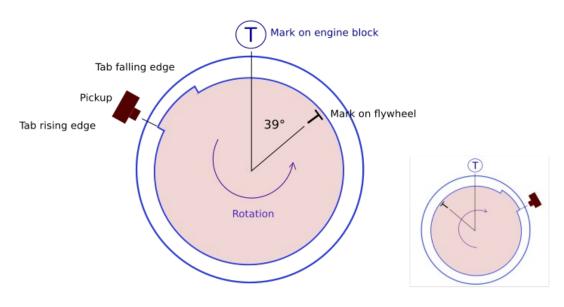


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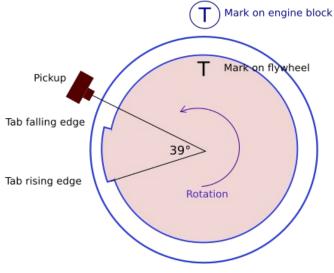
Case of Variable Reluctor aka VR pickup/pickup coil/trigger coil (For Hall sensor, read Appendix2)

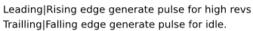
In the example below the pickup/sensor is set at 39° BTDC

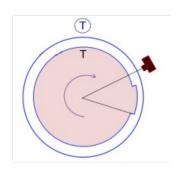
Method N°1 Pickup aligned with rising edge



Method N°2 Engine at TDC







 $calage TDC_pickup_2 methods.svg$

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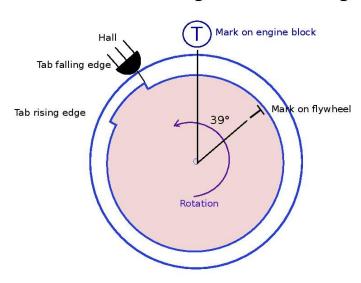
Case of Hall Effect Sensor

(For VR pickup/analog pickup read Appendix1)

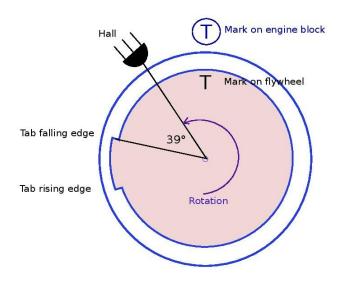
Find the physical position of the digital **Hall Sensor** relative to Top Dead Center.

In the example below the sensor is set at 39° BTDC

Method N°1 Hall sensor aligned with falling edge

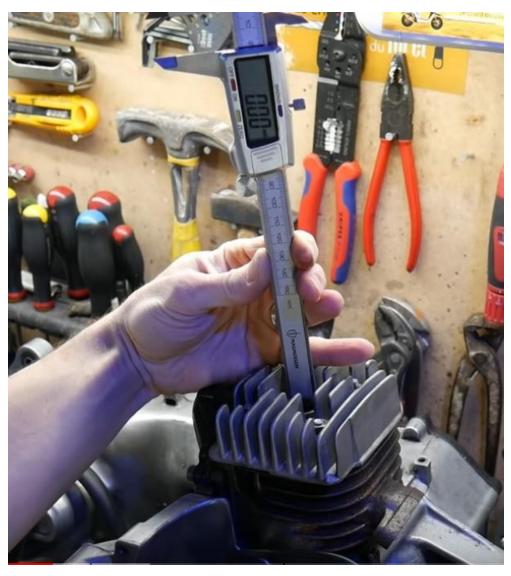


Method N°2 Engine at TDC



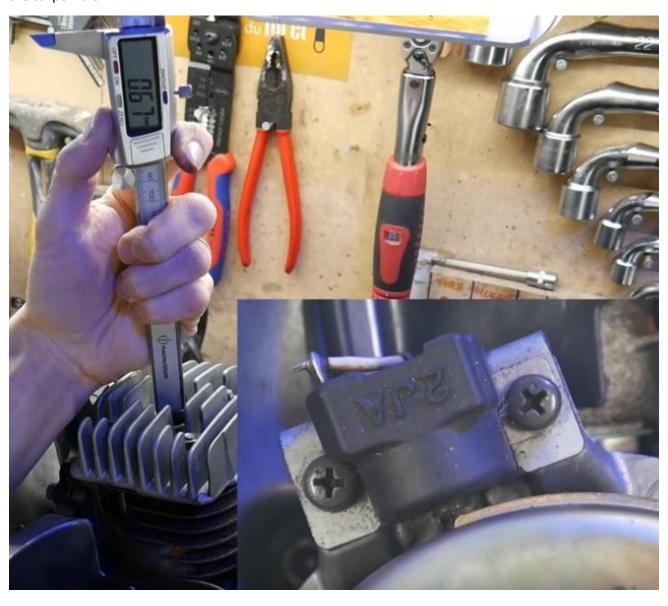
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A) Remove the sparkplug, find the TDC position with a *dial indicator gauge* or a *caliper rule*:



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B) Align the pickup with the beginning of the magnet on the rotor and measure the travel of the piston with the caliper rule:



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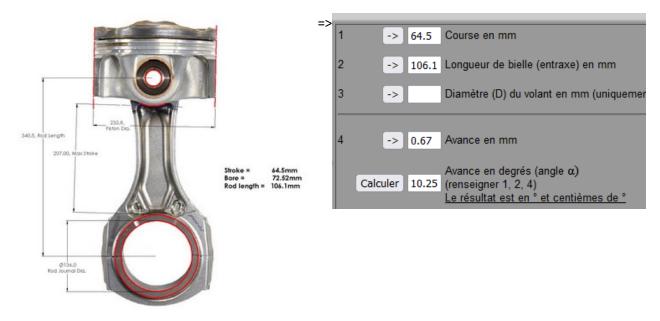
C) Use an online timing calculator to convert millimeters into degrees:

 $\underline{https://lambretta-images.com/tuningh/port-timing-calculators/degrees-to-mm-timing-calculator/}$

or

http://www.ajcshop.fr/Calculettes/html/calculette-convertisseur-allumage.htm

ie:



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Tries and errors and Timing Lamp



If there is no mark on the flywheel, a possible way is as follows:

Method:

Remove the spark plug, insert a gauge in the sparkplug hole. Turn the flywheel until the piston is at TDC. Remove the gauge.

Draw 2 marks opposite each other on the flywheel and on the engine case. It's the TDC mark.

Print a *Timing Tape* from https://www.blocklayer.com/timing-tape
Align the 0 mark to the new TDC mark and stick the tape on the flywheel.

Set the ignition box with a pickup position of say 30° BTDC

Set the ignition box with a SAFE and FLAT timing curve at a static advance (ie : 10° BTDC from 500 to 4000rpm)

Put back the sparkplug and start the engine if possible

Otherwise plug the sparkplug in it's cap, tied the plug to the frame to have sparks, then rotate the engine with a drill machine (the faster the better).

With a timing lamp, take note where on the timing tape the spark appends.

Take note how much "off" is the timing.

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Examples:

If the timing lamp shows 15° BTDC (instead of 10°) that mean the " $Pickup\ Position$ " is off by 5° (15°-10°). The pickup position is the off by 5°. Increase the " $Pickup\ Position$ " by 5. Real position is not 30° but 30° + 5° = 35°

Set the ignition box with a pickup position of 35° BTDC Using the timing lamp, check that the timing is now read at 10° Make small adjustment to the pkp position if necessary.

If the timing lamp shows 5° BTDC (instead of 10°) that mean the "*Pickup Position*" is off by -5° (5°-10°). The pickup position is the off by -5°. Lower the "*Pickup Position*" by 5. Real position is not 30° but 30° - 5° = 25°

Set the ignition box with a pickup position of 25° BTDC Using the timing lamp, check that the timing is now read at 10° Make small adjustment to the pkp position if necessary.

In one word:

If the Timing Lamp measure MORE advance than what is set in the user interface then INCREASE the "Pickup position"

If the Timing Lamp measure LESS advance than what is set in the user interface then LOWER the "Pickup position"

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