

# Summary

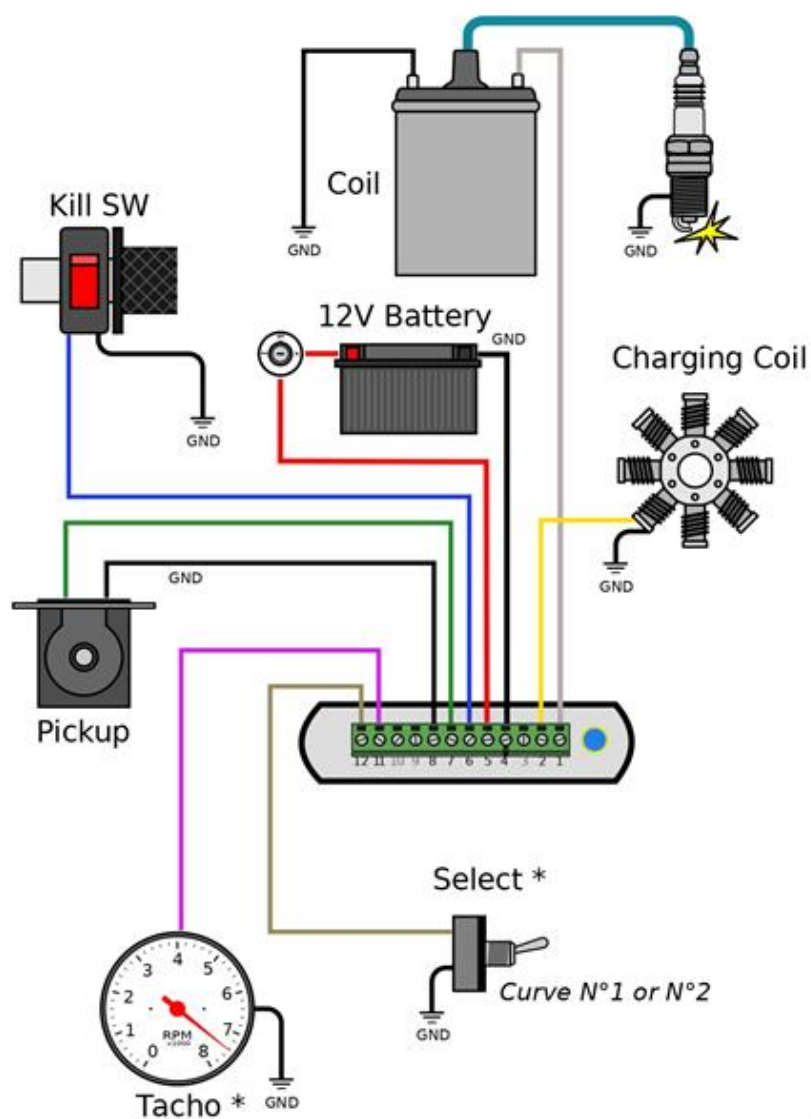
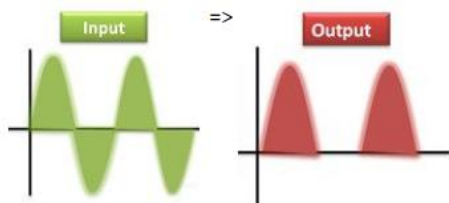
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## Wiring

The *charging coil* that charges the internal capacitor of this AC-CDI can be connected in two different ways:

### Half-Rectification

One wire of the charging coil is connected to the connector on **pin 2** (*HV input*) and the other wire goes to connector **pin 4** (*Ground of the AC-CDI*) or on any metal part of the frame connected to ground/minus battery



\* optional

**Pin 1 is next to the LED.** Pin4/ground has a black mark

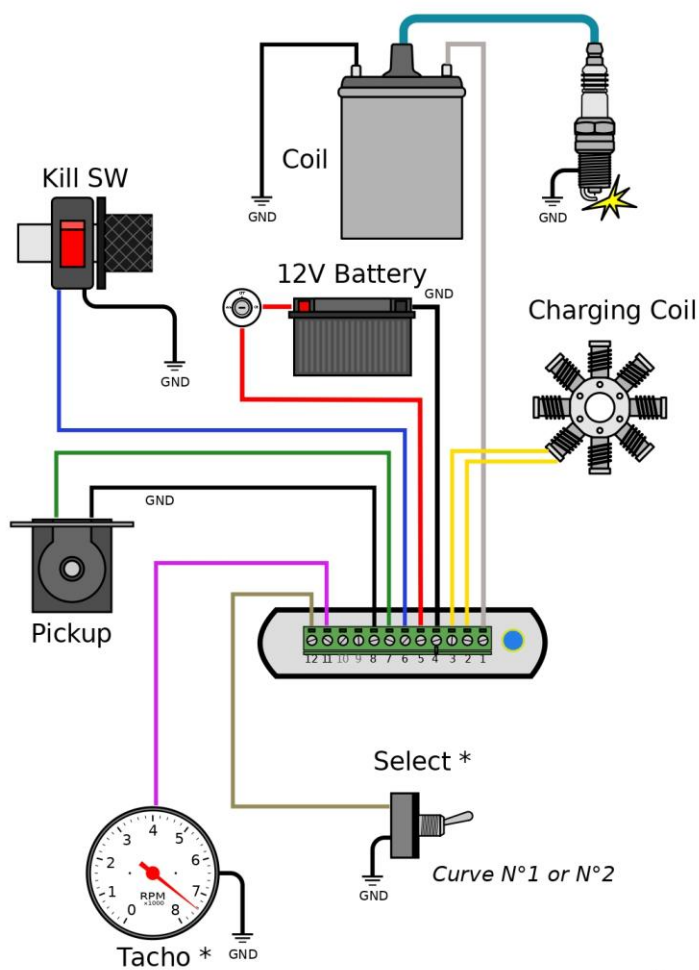
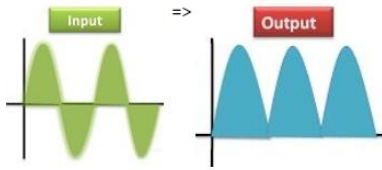
**/!\ WARNING**

**Half-rectification is the safer mode. Use it by default.**

### Full-Rectification

One wire of the charging coil is connected to the connector on **pin 2 (HV input)** and the other wire goes to connector **pin 3 (HV input)**

This wiring provides an isolated ground (*stator output is not connected to the ground in any way*) and a Full Rectification that double the AC voltage.



*\* optional*

**Pin 1 is next to the LED.** Pin4/ground has a black mark

### **/!\ WARNING**

**Full-Rectification** : If the rotor has more than 2 or 4 magnets, the bike kick-start straight into perfect idle but the engine **MAY** stumble and **MAY NOT** rev past 2000rpm. Then switch to Half-rectification wiring.

## Stator

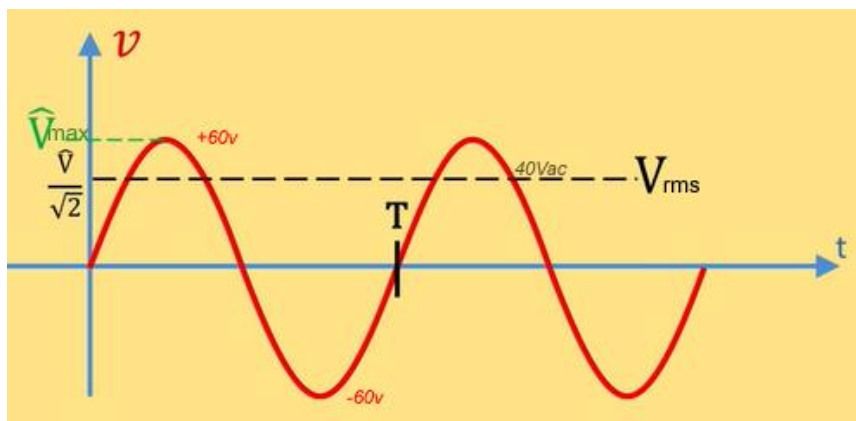
All AC-CDIs need a working stator/High Voltage AC charging system.

Even if the stator passes the User Manual resistance check, only a voltage test will show if the stator is reliable throughout the rev range.

The voltage fluctuates with rpm. Check the voltage across the rpm range as well, since it should grow as the revs raise.

Voltage depend on the type of charging coils, number of coils and magnets etc...

For example, at 1500rpm, it should read approximately 30-40Vac, at 3000rpm it should read 60-80Vac, at 6000rpm 120-160vac and so on.



An oscilloscope will show you the peak to peak voltage.

ie: +60V max to -60v min = 120V peak to peak (120Vpp)

RMS Voltage =  $V_{max} / \sqrt{2} = 60 / 1.414 = 40Vac$

The given formula only applies to pure sinus waves.

But because a stator produces a non-sinusoidal waveform, a basic Digital Multimeter will provide inaccurate readings.

Only **TrueRMS** Multimeters can display a stator output's RMS value. (here +40v)

Or a classic multimeter with [a DVA adapter](#) will show the Vmax voltage. (here +60v)

## Connector

Pin 1 is on LED side.



|    |        |                                     |
|----|--------|-------------------------------------|
| 1  | output | To ignition coil                    |
| 2  | input  | High Voltage from Charging Coil     |
| 3  | input  | High Voltage from Charging Coil     |
| 4  | input  | ground frame (=minus from battery)  |
| 5  | input  | +12Vdc from battery                 |
| 6  | input  | Kill switch                         |
| 7  | input  | Analog Pickup                       |
| 8  | input  | Pickup or Hall Sensor Ground        |
| 9  | input  | Digital Hall Effect Sensor *        |
| 10 | input  | If second analog Pickup for Low RPM |
| 11 | output | Tachometer *                        |
| 12 | input  | Curve Selection *                   |

## Kill Switch

The ignition uses the Kill switch input as a selector between 2 functions:

- [Setup](#)
- [Stop engine.](#)

## Setup Mode

- 1) Turn the **Kill Switch ON** (*connector pin6 connected to ground*) **PRIOR** to power on the ignition box.
- 2) **Power on** the ignition box with a 12v battery.

**Warning: The Power and Ground connections MUST BE SECURE.**  
**A power outage during the setup process may cause the ignition box to brick !**

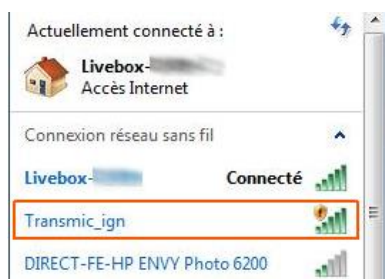
When the ignition box detects that the kill switch is already grounded, it turns into SETUP Mode.

- 3) The **Led** blinks 5 times meaning grounded Kill switch has been detected.  
Kill wire can be disconnected from the ground.  
CDI then waits for the WiFi server to start,  
then blinks 5 times again meaning "*Wifi Ready*" and finally flashes once every 5 seconds.

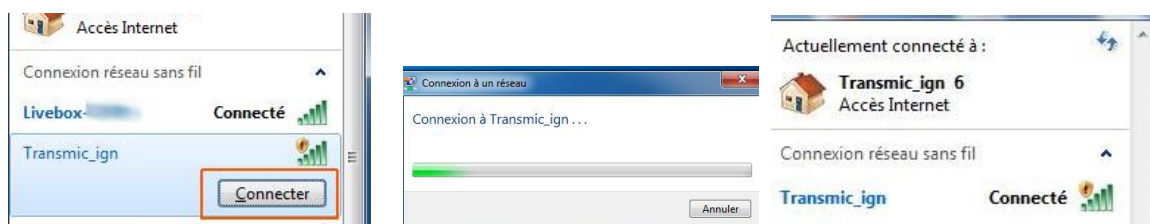
- 4) Turn the **Kill Switch OFF**

- 5) The ignition box starts a **WiFi AP** (Access Point)

- 6) On your phone, laptop, PC, whatever, go to the **WiFi setting** and search for a new SSID called **Transmic\_ign**



- 7) **Connect** to it. Password is required: it's "**password**"



- 8) Once your device is connected to the AP, open up a **browser** and head over to **http://192.168.4.1/setup** (http not https !)

- 9) Once connected your browser should display:

**TRANSMIC.FR**

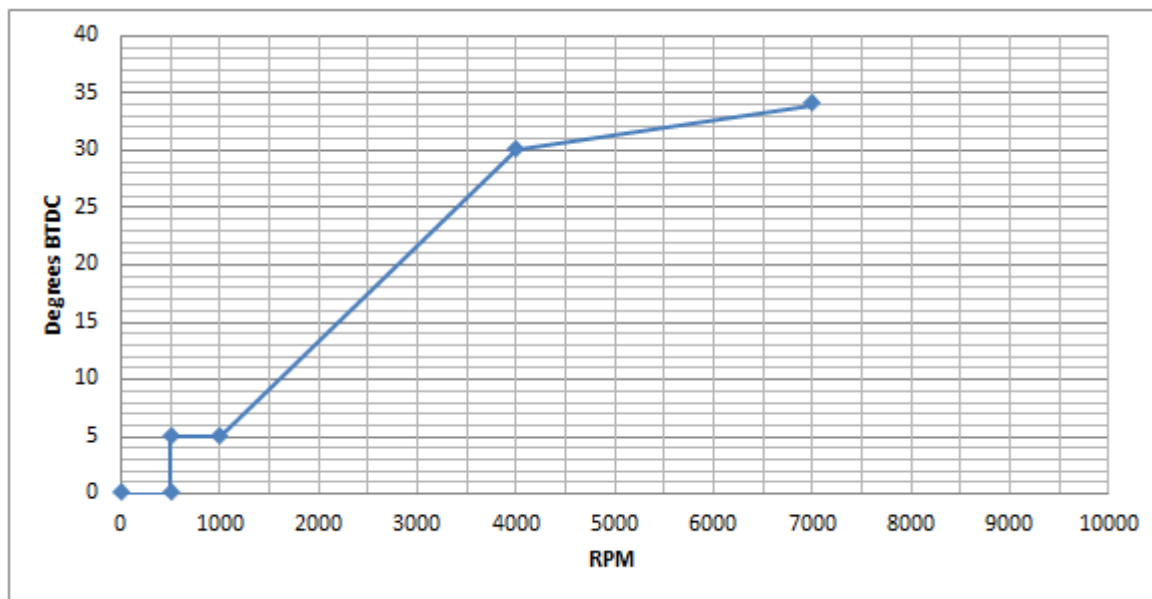
<MODEL> <VERSION>

You are now connected  
to your ignition box.  
Options: 5  
Serial: 2301 ©

[Configuration](#)

## Ignition Timing

Assuming you want this ignition curve:



One can define the curve with 4 points but you can use up to 13 points.

(0 to 500rpm at 0° BTDC is hard coded for no kickback.)

The curve above is defined by 4 pairs of values

|          |   |          |
|----------|---|----------|
| 500 rpm  | = | 5° BTDC  |
| 1000 rpm | = | 5° BTDC  |
| 4000 rpm | = | 30° BTDC |
| 7000 rpm | = | 34° BTDC |

Those 4 couples of values MUST be filled out in the form consecutively and in ascending order of RPM along with the pickup position.

Use this Windows software to draw the curve: [Interactive\\_Graph.exe](#) with [Video](#)



## Pickup Type

Default: 0

|                |                  |                 |
|----------------|------------------|-----------------|
| MENU           | PICKUP TYPE      | PICKUP POSITION |
| STROKES        | SHAFT            | CYLINDERS       |
| ADVANCE TIMING | ADVANCE 0-500rpm | AUTO SPARK      |
| DWELL          | BYPASS           | CONSOLE         |
| MODIFY         | UPDATE           |                 |

[0]

- ☒ 0: Analog Pickup Coil (VR-PN)  
☐ 1: Analog Pickup Coil (VR-NP)  
☐ 2: Digital Hall Effect Sensor \*

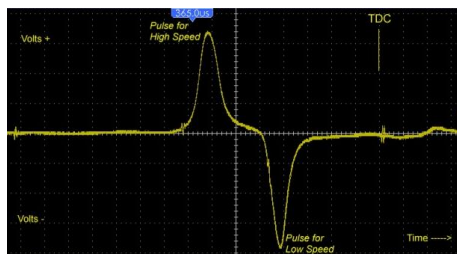
Send

\* option

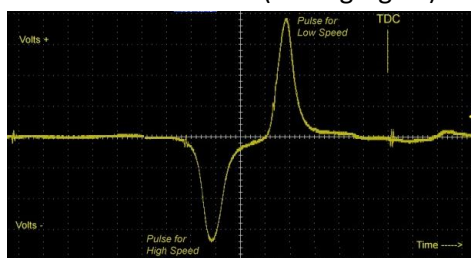
Select the type of pickup attached to the Ignition box:

When the **LEADING** edge of the magnet passes in front of the pickup coil, a wave is produced and another wave of opposite voltage is generated when the **FALLING** edge of the magnet leaves the pickup coil. Depending on the wiring, the first pulse at Leading Edge can be positive (then negative at Falling edge), or the exact opposite.

**0** = VR stands for Variable Reluctor aka pickup coil/trigger coil (Analog signal) **Positive** first (PN)



**1** = Variable Reluctor (Analog signal) **Negative** first (NP)



**2** = Hall Effect Sensor (Digital signal)

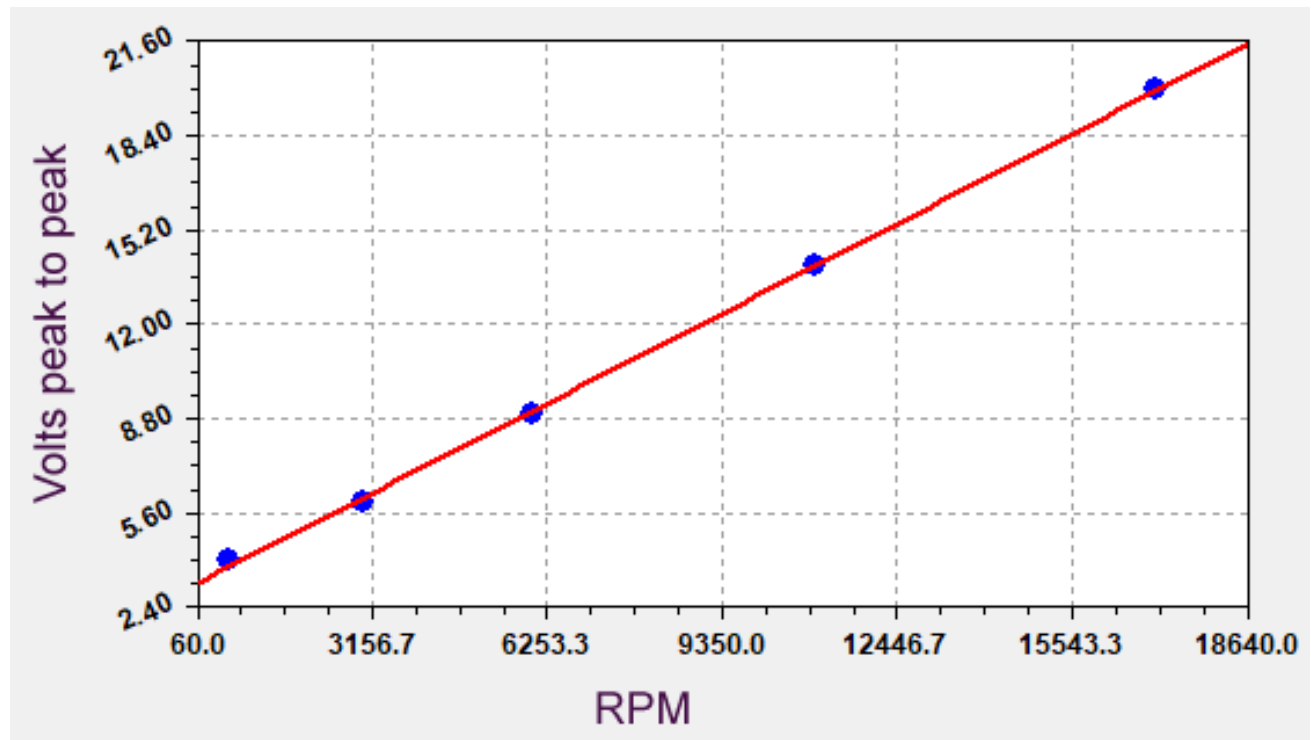
This ignition box **works best with Positive first pickup (VR-PN)**

If the pickup is internally grounded into the stator there is no choice, the pickup output is either PN or NP  
But if both pickup wires are available, then just [swap the wires](#) to change the polarity  
in order to get a **Positive first signal (PN)** on connector **pin7**.

## Pickup voltage

To be detected by the ignition, the VR pickup MUST give enough voltage.

The higher the RPM, the more voltage it must generate.



Formula :

**minimum Vpp voltage = RPM/1000 + 3**

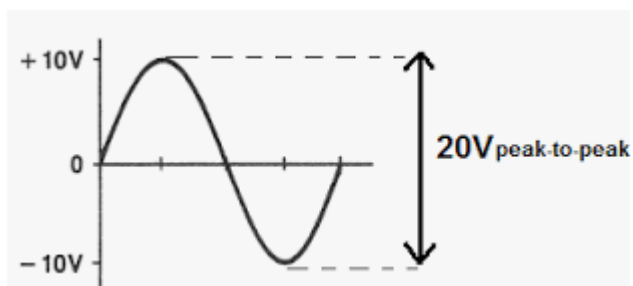
Example :

At **6000rpm** the VR pickup must put out :

$6000/1000 = 6$

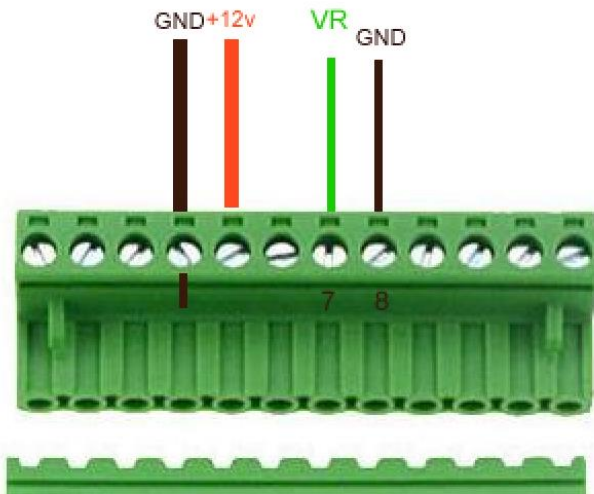
$6 + 3 = 9V_{pp}$

**$9V_{pp} = +4.5v \text{ to } -4.5v$**



## VR pickup

Analog **VR pickup** is connected between **pin 7** and **pin 8(gnd)**



*To avoid ElectroMagnetic Interference (EMI) it's safer to connect the pickup sensor through a shielded cable. Shield grounded on CDI side only.*

*Twisted pair is better.*

**Pin 1 is next to the LED.**

# Hall Sensor

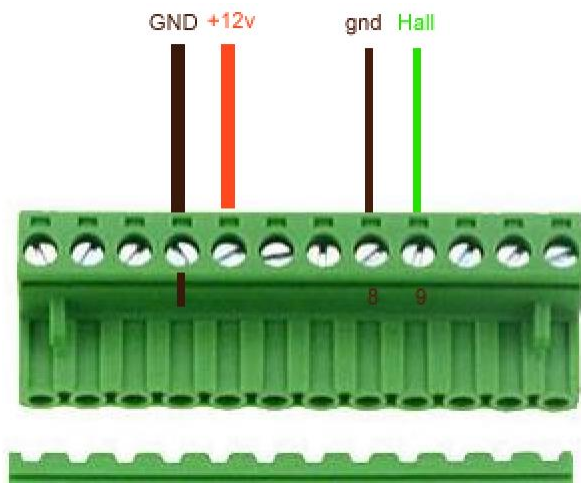
Available ONLY if you bought the "Hall sensor" option:

## Additional Input

☒ Hall Sensor or Points (+5.00€)

VR input is always available.

A Digital **Hall Sensor** is connected between **pin 9** and **pin 8(gnd)**



When a Hall sensor is connected to pin **9**, then "**Pickup Type**" must be set to **2** during Setup.

SPARK

CONSOLE

MODIFY

UPDATE

[0]

☐ 0: Analog **Pickup** Coil on pin7 (VR-PN)

☐ 1: Analog **Pickup** Coil on pin7 (VR-NP)

☒ 2: Digital **Hall Effect Sensor** on pin9 \*

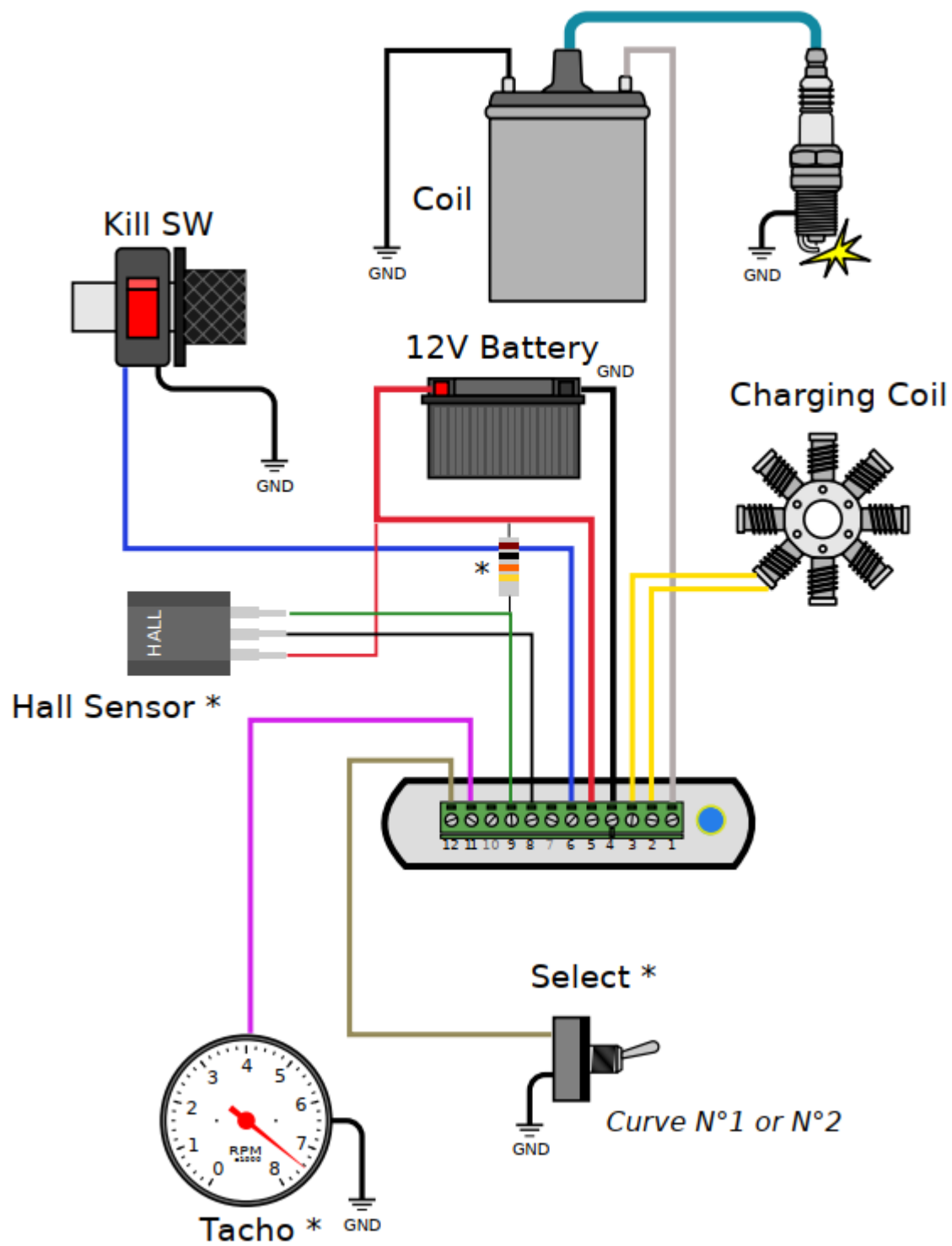
Send

\*option

20:58 1.00 KB/s 95%

192.168.4.1/read

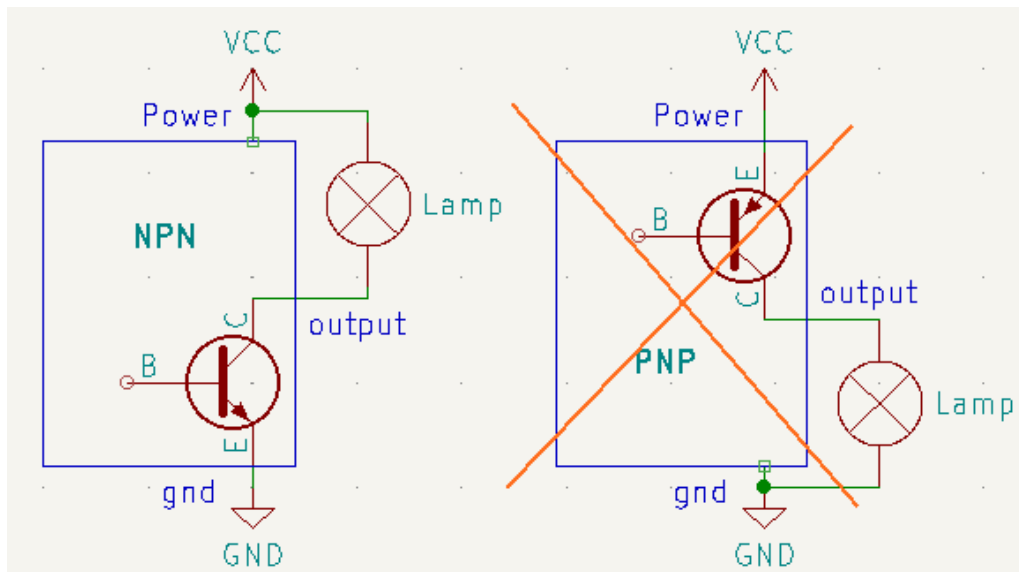
|     |     |                 |             |
|-----|-----|-----------------|-------------|
| 212 | 400 | Kick Speed      | (AC/DCCDI)  |
| 216 | 50  | Pickup Position | (°btdc)     |
| 232 | 2   | Pickup Type     | (0:PN,1:NP) |
| 233 | 1   | Dwell           | (TCI)       |
| 234 | 0   | DwellType       | (TCI)       |



*\* optional*

## 2 types of Sensors

This ignition box only works with Hall sensors of **NPN** type.



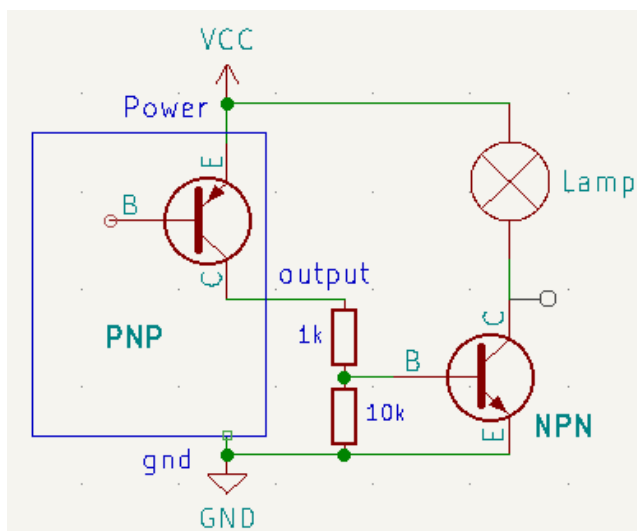
NPN Proximity Sensor Output is normally HIGH when nothing is near it.

NPN Proximity Sensor Output goes LOW when metal object is near it.

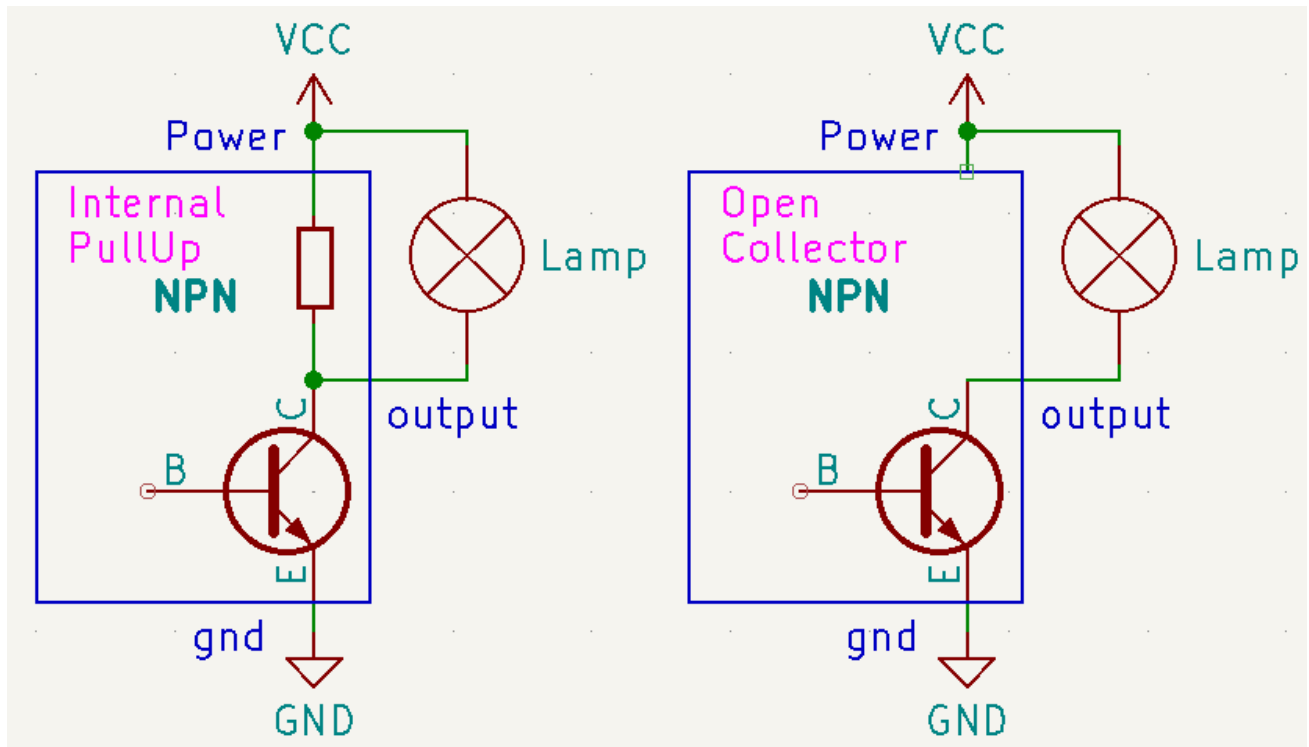
PNP Proximity Sensor Output is normally LOW when nothing is near it.

PNP Proximity Sensor Output goes HIGH when metal object is near it.

*Tip: A **PNP** type can be used if there is an external NPN transistor to reverse the signal:*



## 2 types of Output



- Hall sensors with **built-in pull-up resistor** give positive voltage when no magnet.
- Hall sensors with **open-collector** output, give a floating voltage when no magnet.

This ignition box works with **both** type.

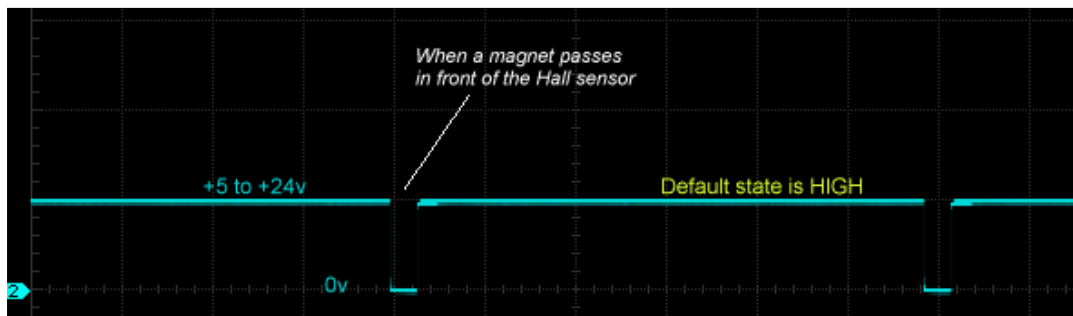
Hall sensors require a +5v to +12vdc supply voltage. *See their datasheet*

This ignition box works with Hall sensors powered from +5v to +24v

You can even connect an **Optical Sensor** as long as it puts out a **CLEAN** square signal similar to the one above.

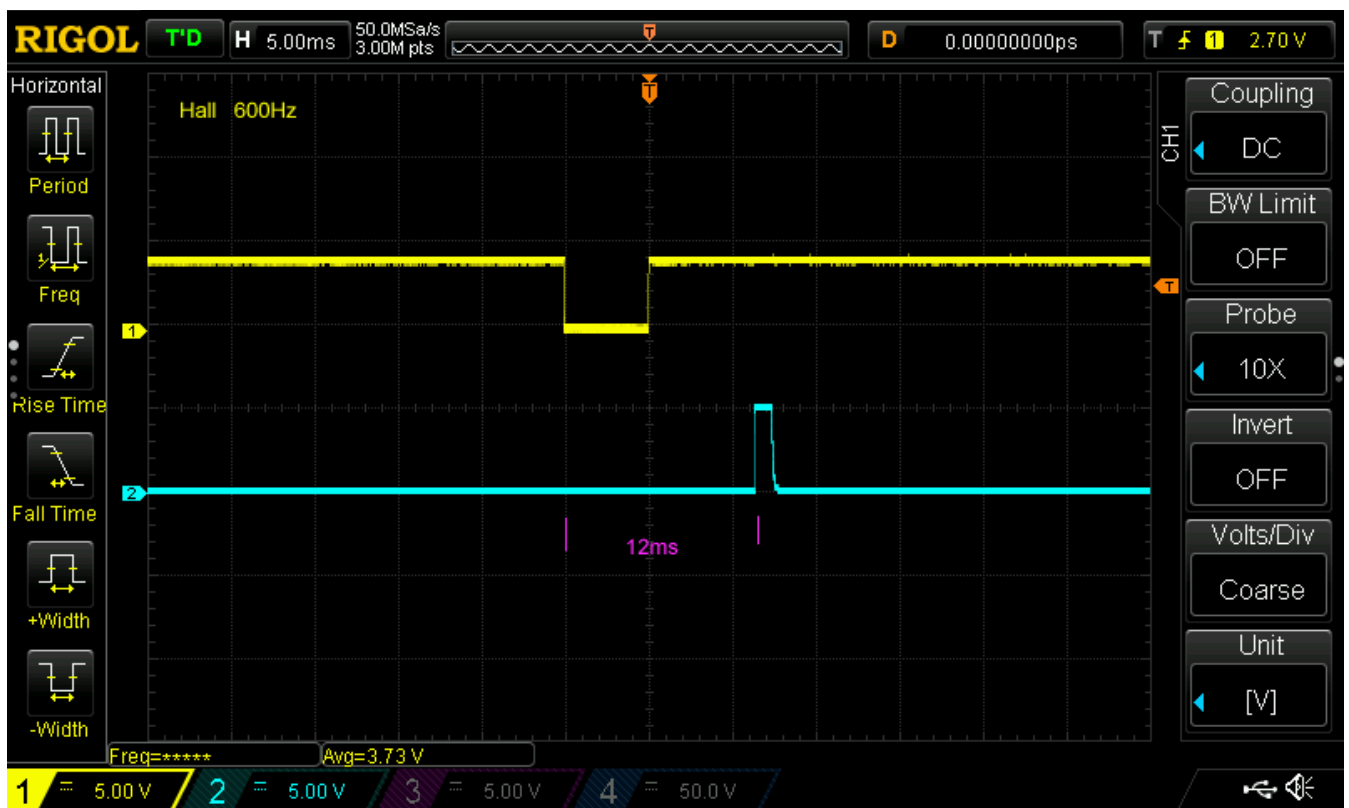
See [Appendix 2](#) for Position

## Output of a Hall sensor



## Timing

The ignition box uses the **falling edge** of the Hall sensor signal.



The falling edge of the signal appear when the magnet reaches the hall sensor, therefore when the hall sensor is aligned with the **rising edge of the magnet**.



## Pickup Position

Default: 50

Range of values: 1 to 360

|                   |                     |                    |
|-------------------|---------------------|--------------------|
| MENU              | PICKUP<br>TYPE      | PICKUP<br>POSITION |
| STROKES           | SHAFT               | CYLINDERS          |
| ADVANCE<br>TIMING | ADVANCE<br>0-500rpm | AUTO<br>SPARK      |
| DWELL             | BYPASS              | CONSOLE            |
| MODIFY            |                     |                    |

[USERPOS]

BTDC

45 °

Send

Current value appears in blue on the form.

- Go back to the browser and first thing first, enter the **Pickup Position** then click **Send**

“Pickup Position” is the number of degrees between the very first pulse from the pickup and TDC

To be able to provide the largest advance timing (Example 36° @ 4500rpm) the pickup MUST send a trigger signal BEFORE the piston reaches 36° before top dead center (BTDC).

The “Pickup Position” on the Yam XT600 is 50°.

Many Yamaha have a “Pickup Position” of 72 degrees.

This “Pickup Position” depends on:

- Where the pickup is mechanically located with respect to TDC?
- Where is the flywheel’s bar located?
- How long is the flywheel’s bar?

“Pickup Position” is always greater or equal to “Max Advance”.

Formula is: ***Pickup position = Base advance + Magnet Length***



*Magnet Length:*

*Base advance* is generally 5 to 15° BTDC

See [Appendix 1,2,3](#) to find the physical position of the pickup relative to TDC.

## Strokes

Default: 2

|                   |                     |               |
|-------------------|---------------------|---------------|
| STROKES           | SHAFT               | CYLINDERS     |
| ADVANCE<br>TIMING | ADVANCE<br>0-500rpm | AUTO<br>SPARK |
| DWELL             | BYPASS              | SECURITY      |
| CONSOLE           | MODIFY              | UPDATE        |

[2]

- ☒ 2 strokes  
☐ 4 strokes with Wasted Spark  
☐ 4 strokes No Wasted Spark

Send

2 strokes : One pickup pulse every rotation  
4 strokes with Wasted Spark : One pickup pulse every rotation = spark at TDC + wasted spark at BDC  
4 strokes No Wasted Spark: One pickup pulse every 2 rotations = spark at TDC only

*4 strokes with Wasted Spark is the most common case.*

Current value appears in blue on the form.

## Shaft

Default: 0

---

|                   |                     |                    |
|-------------------|---------------------|--------------------|
| MENU              | PICKUP<br>TYPE      | PICKUP<br>POSITION |
| STROKES           | SHAFT               | CYLINDERS          |
| ADVANCE<br>TIMING | ADVANCE<br>0-500rpm | AUTO<br>SPARK      |
| DWELL             | BYPASS              | CONSOLE            |
| MODIFY            |                     |                    |

---

[USERSFT]

- ☐ 0: CrankShaft
- ☐ 1: CamShaft
- ☐ 2: 2pulses/rev

Send

- Select if the pickup is placed :
  - **0**: on the **crankshaft** via the flywheel (2stk) with 1 pulse per rotation
  - **0**: on the **crankshaft** via the flywheel (4stk) with 1 pulse per rotation with wasted spark.  
(one spark occurs during the compression stroke and another during the exhaust stroke.)
  - **1**: on the **camshaft** (4stk) with 1 pulse per 2 rotations.
  - **2**: on the **crankshaft** with 2 pulses per rotation

Current value appears in blue on the form.

.

## Advance Timing

Default: Empty

Range of RPM values: 200 to 20000

Range of ADV values: 0 to <pickup position>

- Proceed now to enter the advance timing.

We want to setup:

500 rpm = 5° BTDC  
1000 rpm = 5° BTDC  
4000 rpm = 30° BTDC  
7000 rpm = 34° BTDC

Enter values consecutively in ascending order of RPM !

Pair 500:5 first etc etc...

7000 being the last value (as the firmware stops reading when it meets a null value),

7000 will act as the hard rev-limiter: No more sparks at 7001 RPM !

|                |                  |                 |
|----------------|------------------|-----------------|
| MENU           | PICKUP TYPE      | PICKUP POSITION |
| STROKES        | SHAFT            | CYLINDERS       |
| ADVANCE TIMING | ADVANCE 0-500rpm | AUTO SPARK      |
| DWELL          | BYPASS           | CONSOLE         |
| MODIFY         |                  |                 |

Curve N°1 or N°2\*

USERTIM

RPM

3000

ADV

14°

Curve

0 (0=curve N°1)

Send

\* Option

### Stored Values:

Timing Curve 1:

|    |      |
|----|------|
| 0  | 500  |
| 4  | 5    |
| 8  | 1000 |
| 12 | 5    |
| 16 | 3000 |
| 20 | 40   |
| 24 | 8000 |
| 28 | 30   |
| 32 | 0    |
| 36 | 0    |
| 40 | 0    |
| 44 | 0    |

RPM can be entered with a 100rpm step but RPM will be measured with **1rpm** precision.

Timing can be entered with a precision of 1° but the processor calculate all timing values between the points you entered using linear interpolation so an **accuracy of 0.1°** is done at this step.

Any timing values will be **COMPLETELY OFF** IF PICKUP POSITION IS FALSE: **PICKUP POSITION IS KEY**

See [Appendix 1](#) for Position

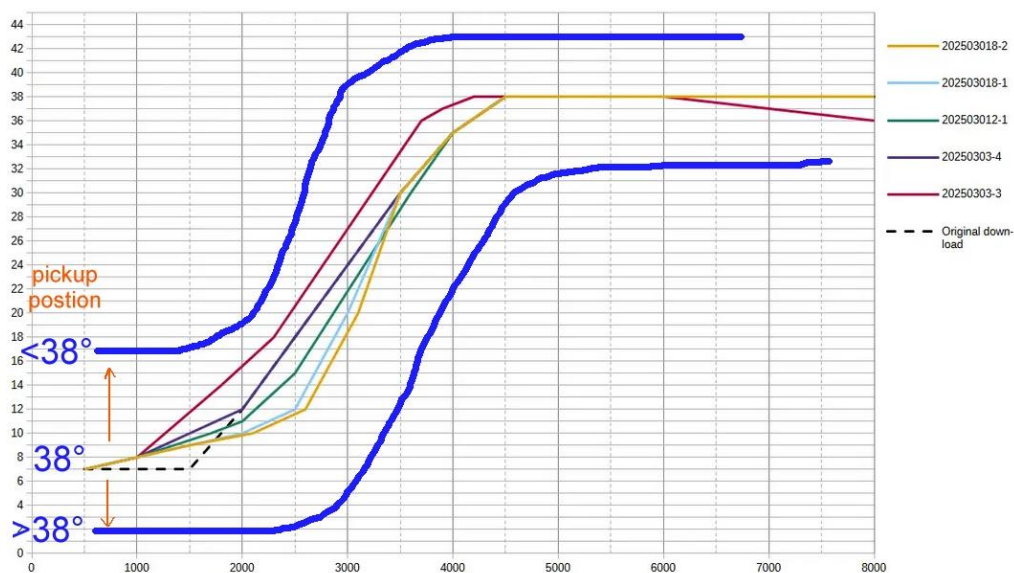
Curve N°1 is stored from addresses 0 to 100

### Side note

If you modify the “Pickup Position” AFTER having set the advance timing, be aware of 2 things:

1) When you **increase** the pickup position, the timing curve(s) will shift **down**.

When you **decrease** the pickup position, the timing curve(s) will shift **up**.



2) Pickup position **MUST** always be larger than the maximum advance timing.

If the biggest advance you set is 40°@6000rpm, then pickup position **MUST** be higher than 40° (42°,44° etc)

*Obviously a pickup located at 38° btdc will NEVER provide 40° of advance ! Just common sense.*

*The firmware will not prevent you to do this error. Check twice and use the [Check button](#).*

## Select curve

Default: curve N°1

If you bought the 2 curves option, then connect a switch between connector **pin 12 and ground**.

When switch is **open** (or no switch connected), **curve N°1** will be used.

If switch is **on** (*pin 12 connected to ground*) BEFORE turning on the ignition box, then **curve N°2** will be used.

You cannot change the curve while running.

|                   | TYPE                | POSITION  |
|-------------------|---------------------|-----------|
| STROKES           | SHAFT               | CYLINDERS |
| ADVANCE<br>TIMING | ADVANCE<br>0-200rpm | KICSP     |
| SECURITY          | SHIFTER             | CONSOLE   |
| MODIFY            | UPDATE              |           |

---

**Curve N°1 or N°2\***

USERTIM

RPM

ADV

CURVE

☒ Timing Map N°1

☐ Timing Map N°2 \*

Send

\* Option

| 96  | 0 |
|-----|---|
| 100 | 0 |

Timing Curve 2:

|     |       |
|-----|-------|
| 104 | 501   |
| 108 | 5     |
| 112 | 1001  |
| 116 | 8     |
| 120 | 3001  |
| 124 | 30    |
| 128 | 10001 |
| 132 | 40    |
| 136 | 0     |
| 140 | 0     |
| 144 | 0     |
| 148 | 0     |
| 152 | 0     |
| 156 | 0     |
| 160 | 0     |
| 164 | 0     |
| 168 | 0     |
| 172 | 0     |
| 176 | 0     |
| 180 | 0     |
| 184 | 0     |
| 188 | 0     |
| 192 | 0     |
| 196 | 0     |
| 200 | 0     |
| 204 | 0     |

Settings:

Curve N°2 is stored at addresses 104 to 204

## Security

Default: 0

Range of values: 0 to 2

**Pin 10** is a security input for **Neutral, Clutch or SideStand** switches.

It can be configured in 3 ways:

- 0 = unused                      No security. *Pin10 is not connected*
- 1 = gnd2run                  pin10 MUST be grounded in order to run the ignition.
- 2 = gnd2kill                  pin10 kill the ignition when grounded.

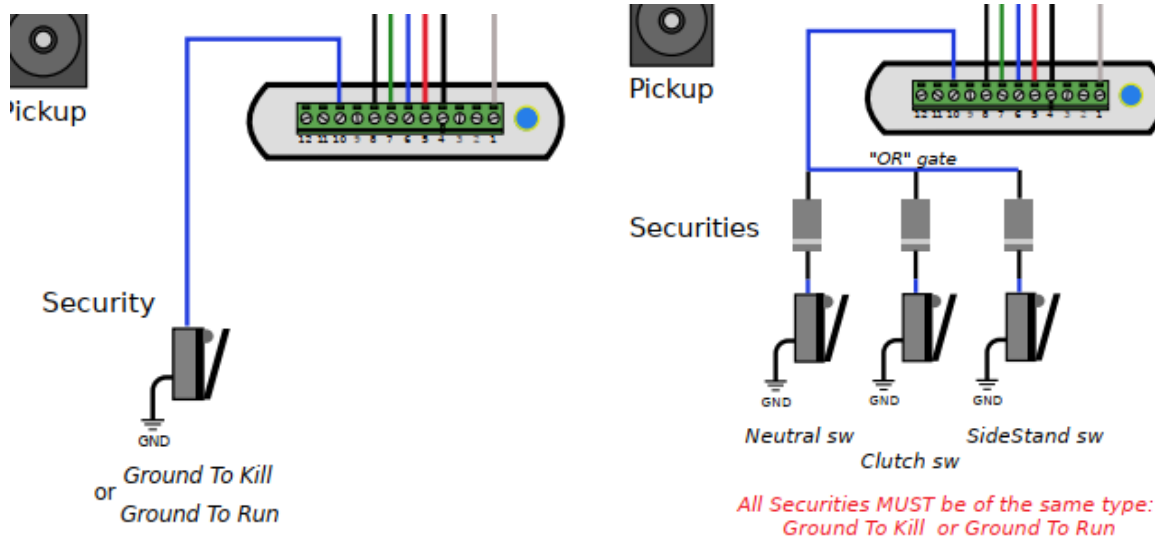
|                   |                     |                    |
|-------------------|---------------------|--------------------|
| MENU              | PICKUP<br>TYPE      | PICKUP<br>POSITION |
| STROKES           | SHAFT               | CYLINDERS          |
| ADVANCE<br>TIMING | ADVANCE<br>0-500rpm | AUTO<br>SPARK      |
| DWELL             | BYPASS              | SECURITY           |
| CONSOLE           | MODIFY              | UPDATE             |

[0]

- ☐ 0: Unused
- ☐ 1: gnd2run
- ☐ 2: gnd2kill

Send

To use more than one security, use diodes to make a "OR" gate:





## Shifter

Default: 70

Range of values: 0 to 200

**Pin 10** is an optional input for a [Shifter sensor](#).

It can be configured in 2 ways:

0 = unused

No Shifter. Pin 10 is used for [Security](#)

10 to 200

Pin 10 is used for Shifter input.

When pin10 is grounded by the quick-shifter sensor, there is no sparks during 10 to

200ms

|         |          |          |
|---------|----------|----------|
| TIMING  | 0-500rpm | SPARK    |
| DWELL   | BYPASS   | SECURITY |
| SHIFTER | CONSOLE  | MODIFY   |
| UPDATE  |          |          |

[0]

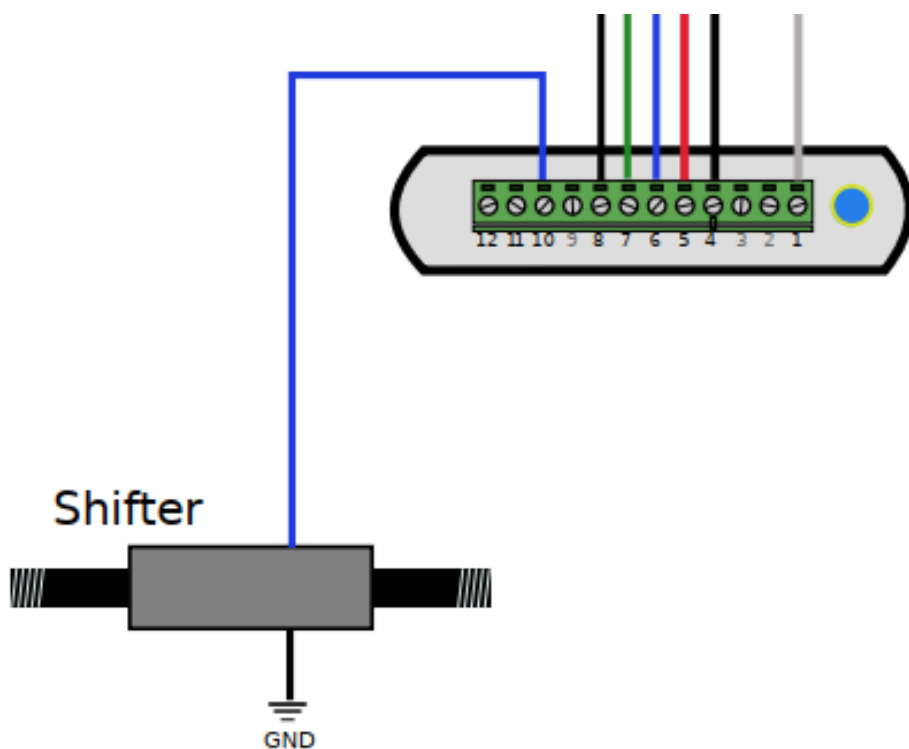
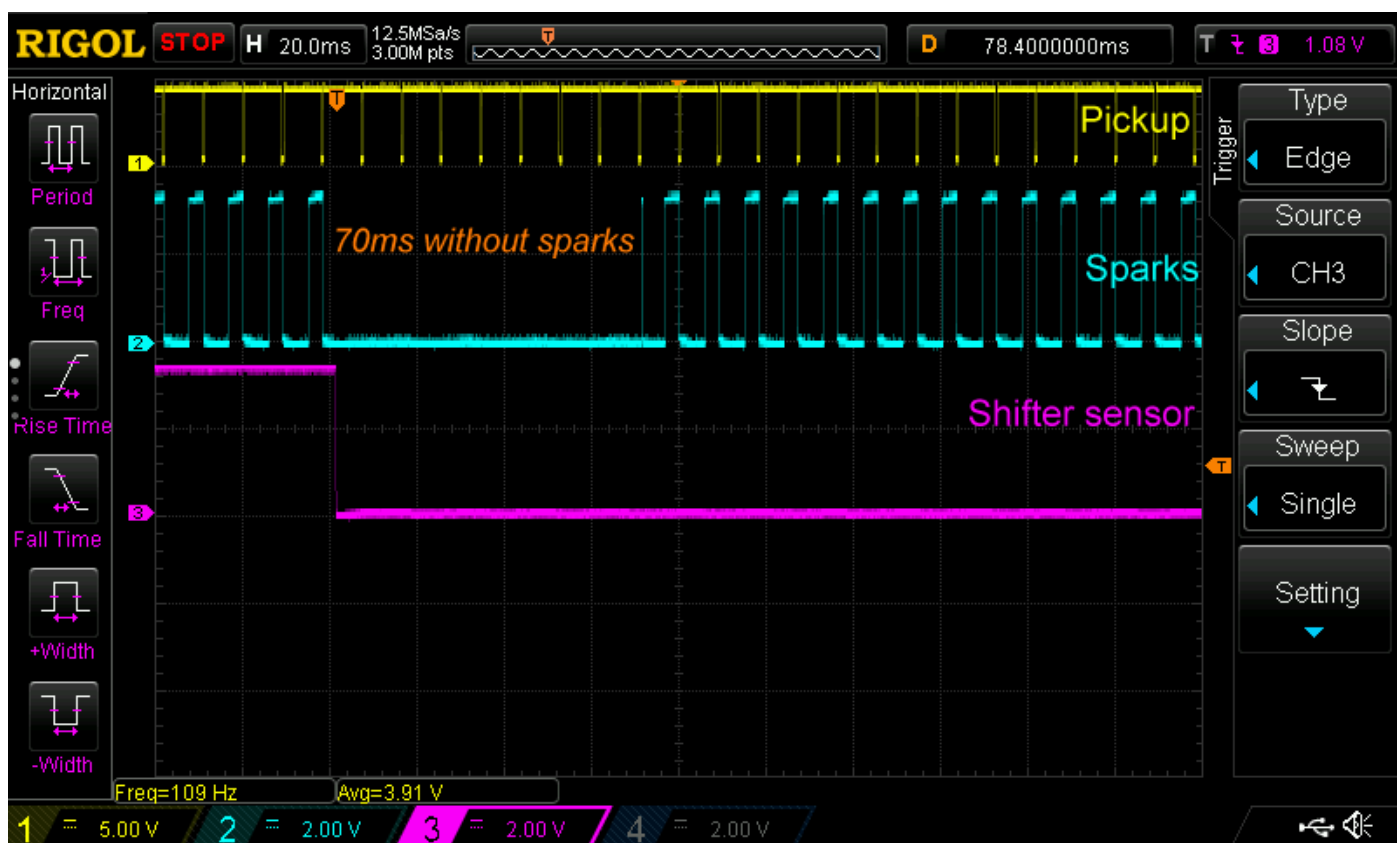
Cut duration

70 ms

Send

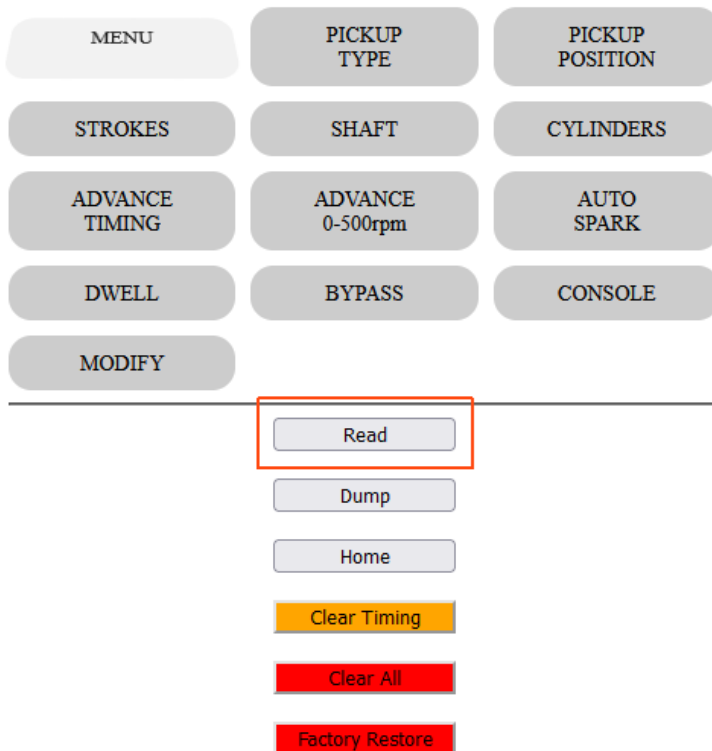
*\* Shifter is a paid option*

Current value appears in blue on the form.



## Read

- To display the values that have been dialed in, click on the **Read** button on the **Home** page :



### Stored Values:

#### Timing Curve:

|     |      |
|-----|------|
| 0   | 500  |
| 4   | 5    |
| 8   | 1000 |
| 12  | 5    |
| 16  | 4000 |
| 20  | 30   |
| 24  | 7000 |
| 28  | 34   |
| 32  | 0    |
| 36  | 0    |
| 40  | 0    |
| 44  | 0    |
| 48  | 0    |
| 52  | 0    |
| 56  | 0    |
| 60  | 0    |
| 64  | 0    |
| 68  | 0    |
| 72  | 0    |
| 76  | 0    |
| 80  | 0    |
| 84  | 0    |
| 88  | 0    |
| 92  | 0    |
| 96  | 0    |
| 100 | 0    |



*exit*

### Stored Values:

#### Timing Curve:

|     |      |
|-----|------|
| 0   | 500  |
| 4   | 5    |
| 8   | 1000 |
| 12  | 5    |
| 16  | 4000 |
| 20  | 30   |
| 24  | 0    |
| 28  | 0    |
| 32  | 0    |
| 36  | 0    |
| 40  | 7000 |
| 44  | 34   |
| 48  | 0    |
| 52  | 0    |
| 56  | 0    |
| 60  | 0    |
| 64  | 0    |
| 68  | 0    |
| 72  | 0    |
| 76  | 0    |
| 80  | 0    |
| 84  | 0    |
| 88  | 0    |
| 92  | 0    |
| 96  | 0    |
| 100 | 0    |



*exit*

|     |   |     |   |
|-----|---|-----|---|
| 92  | 0 | 196 | 0 |
| 96  | 0 | 200 | 0 |
| 100 | 0 | 204 | 0 |

#### Settings:

|     |     |                         |
|-----|-----|-------------------------|
| 212 | 400 | Kick Speed (AC/DCCDI)   |
| 216 | 50  | Pickup Position (*btdc) |
| 232 | 0   | Pickup Type (0:VR)      |
| 233 | 3   | Dwell (TCI)             |
| 234 | 0   | DwellType (TCI)         |
| 235 | 0   |                         |
| 236 | 0   | Adv 0-500rpm (*atdc)    |
| 237 | 0   | Console output (0:No)   |
| 238 | 0   | HV Boost (DCCDI)        |
| 239 | 0   | Shaft (0=crankshaft)    |
| 240 | 0   | Autospark (TCI/DCCDI)   |
| 241 | 0   |                         |
| 242 | 0   |                         |
| 243 | 0   | Bypass (TCI)            |
| 244 | 1   | Cylinders               |
| 245 | 2   | Strokes                 |
| 248 | 2   | Starts                  |

Home

The processor browses the Timing table **until it reads a ZERO** at which point it exits.

**So there must be NO ZERO INSERTED between the timing values**

All values must be consecutive and in ascending order of RPM !

## Dump

Read the EEPROM addresses and display them in HEX values for debug purpose.

Click on the **Dump** button on the **Menu** page :

MENU

PICKUP TYPE

PICKUP POSITION

STROKES

SHAFT

CYLINDERS

ADVANCE TIMING

ADVANCE 0-500rpm

AUTO SPARK

DWELL

BYPASS

CONSOLE

MODIFY

Read

Dump

Home

Clear Timing

Clear All

Factory Restore

### Dump EEPROM Hex Values:

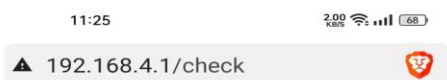
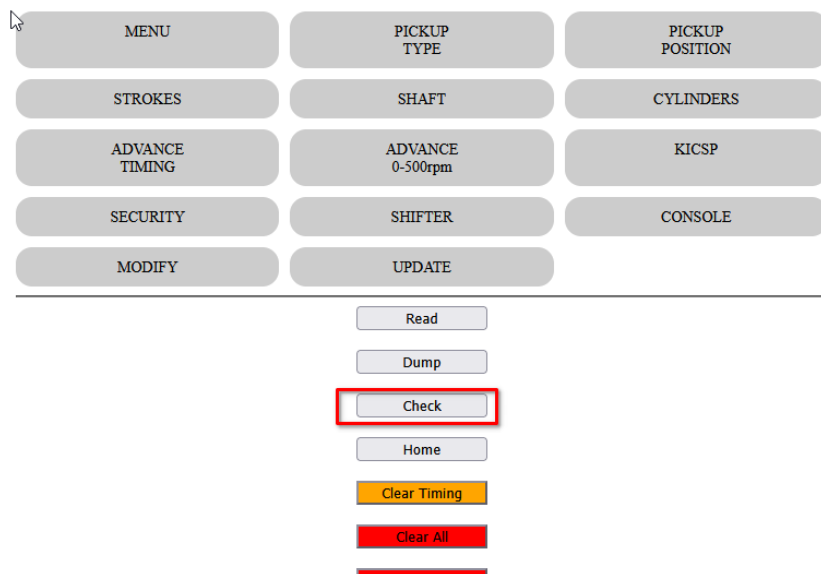
|     |    |    |    |    |    |    |    |    |
|-----|----|----|----|----|----|----|----|----|
| 0   | F4 | 01 | 00 | 00 | 05 | 00 | 00 | 00 |
| 8   | 40 | 1F | 00 | 00 | 28 | 00 | 00 | 00 |
| 16  | 34 | 21 | 00 | 00 | 28 | 00 | 00 | 00 |
| 24  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 32  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 40  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 48  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 56  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 64  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 72  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 80  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 88  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 96  | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 104 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 112 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 120 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 128 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 136 | FE | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 144 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 152 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 160 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 168 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 176 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 184 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 192 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 200 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 208 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 216 | 32 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 224 | 02 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 232 | 00 | 00 | 00 | 00 | 00 | 00 | 00 | 00 |
| 240 | 00 | 00 | 00 | 00 | 01 | 00 | 00 | 00 |

Home

## Check

Read the Timing Curve N°1 and verify that there are no errors in the Settings.

Click on the **Check** button on the **Menu** page :



### Results for Curve N°1:

- ✓ No zero inserted between RPMs.
- ✓ RPM in increasing order.
- ✓ All Advance timing lower or equal to pickup position.

### EEPROM:

| Address | Value |
|---------|-------|
| 0       | 500   |
| 4       | 5     |
| 8       | 10000 |
| 12      | 30    |
| 16      | 20000 |
| 20      | 40    |
| 24      | 0     |
| 28      | 0     |
| 32      | 0     |
| 36      | 0     |
| 40      | 0     |
| 44      | 0     |
| 48      | 0     |
| 52      | 0     |

## Modification

Say you want to modify the advance timing for 7000rpm and set 35° instead of 34°

In [Read](#) mode above, we saw that RPM 7000 is stored at address 24 and timing for 7000rpm is at address 28.

|    |      |
|----|------|
| 24 | 7000 |
| 28 | 34   |
| 32 | 0    |

Since we want to modify the advance timing at line 28, we now have to enter :

Line           **28**  
New value     **35**  
then           **Send**

CONSOLE

BYPASS

MODIFY

LINE

28

NEW VALUE

35

Send

Same thing to change any other values.

Remember: All timing values must be in ascending order of RPM and no blank address between timing values.

Use the [Check](#) button to check that.

## Add points

Say you want **to add** one advance timing of 34° @ 8000rpm

In [Read](#) mode above, we saw that last RPM 7000 is stored at address 24 and timing for 7000rpm is at address 28.

The next 2 **empty slots** available are:

|    |      |
|----|------|
| 24 | 7000 |
| 28 | 34   |
| 32 | 0    |
| 36 | 0    |
| 40 | 0    |

Address **32** for RPM and Address **36** for timing

We now have to enter :

Line           **32**  
New value     **8000**  
then           **Send**

Line           **36**  
New value     **34**  
then           **Send**

Remember: All timing values must be **consecutive** and in **ascending order of RPM** !

Use the [Check](#) button to check that.

## Clear points

Say you want to remove the last advance timing of 34° @ 7000rpm

In [Read](#) mode above, we saw that last RPM 7000 is stored at address 24 and timing for 7000rpm is at address 28.

|    |      |
|----|------|
| 24 | 7000 |
| 28 | 34   |
| 32 | 0    |
| 36 | 0    |
| 40 | 0    |

To zero out those values we now have to enter :

Line           **24**  
New value     **0**  
then           **Send**

Line           **28**  
New value     **0**  
then           **Send**

Remember: All timing values must be **consecutive** and in **ascending order of RPM** !

Use the [Check](#) button to check that.

### Stored Values:

Timing Curve:

|     |      |
|-----|------|
| 0   | 500  |
| 4   | 5    |
| 8   | 1000 |
| 12  | 5    |
| 16  | 4000 |
| 20  | 30   |
| 24  | 0    |
| 28  | 0    |
| 32  | 0    |
| 36  | 0    |
| 40  | 7000 |
| 44  | 34   |
| 48  | 0    |
| 52  | 0    |
| 56  | 0    |
| 60  | 0    |
| 64  | 0    |
| 68  | 0    |
| 72  | 0    |
| 76  | 0    |
| 80  | 0    |
| 84  | 0    |
| 88  | 0    |
| 92  | 0    |
| 96  | 0    |
| 100 | 0    |



exit



## Clear Timing

This button will **clear TIMING values** WITHOUT confirmation.

Pickup position, polarity, shaft, dwell etc are kept.

|                   |                     |                    |
|-------------------|---------------------|--------------------|
| MENU              | PICKUP<br>TYPE      | PICKUP<br>POSITION |
| STROKES           | SHAFT               | CYLINDERS          |
| ADVANCE<br>TIMING | ADVANCE<br>0-500rpm | AUTO<br>SPARK      |
| DWELL             | BYPASS              | CONSOLE            |
| MODIFY            |                     |                    |

---

Read

Dump

Home

Clear Timing

Clear All

Factory Restore

Browser shows :

**Timing values cleared!**

Please restart the ignition box.

This box now has no Advance Curve and cannot operate until you set timing values.

Restart the ignition box. (power off/power on)

*Don't forget the Kill switch position if you want to return in Setup mode....*

## Clear All

This button will **clear ALL values** WITHOUT confirmation.  
Timing, Pickup position, polarity, shaft, dwell etc are zeroed.

|                   |                     |                    |
|-------------------|---------------------|--------------------|
| MENU              | PICKUP<br>TYPE      | PICKUP<br>POSITION |
| STROKES           | SHAFT               | CYLINDERS          |
| ADVANCE<br>TIMING | ADVANCE<br>0-500rpm | AUTO<br>SPARK      |
| DWELL             | BYPASS              | CONSOLE            |
| MODIFY            |                     |                    |

---

Read

Dump

Home

Clear Timing

Clear All

Factory Restore

Browser shows :

**EEPROM values cleared!**

Please restart the ignition box.

**This box is now empty and cannot operate until you set values. '**

Restart the ignition box. (power off/power on)

*Don't forget the Kill switch position if you want to return in Setup mode....*

## Factory Restore

This button will **Restore Factory Default**.

Timing, Pickup position, polarity, shaft, dwell etc are set to default values. ([Paid Options are kept](#))

|                   |                     |                    |
|-------------------|---------------------|--------------------|
| MENU              | PICKUP<br>TYPE      | PICKUP<br>POSITION |
| STROKES           | SHAFT               | CYLINDERS          |
| ADVANCE<br>TIMING | ADVANCE<br>0-500rpm | AUTO<br>SPARK      |
| DWELL             | BYPASS              | CONSOLE            |
| MODIFY            |                     |                    |

---

Read

Dump

Home

Clear Timing

Clear All

Factory Restore

Browser shows :

**Init All done!**

This box now have a default Advance Curve which is not the one you need...  
Tune the values before to start the engine!

Restart the ignition box. (power off/power on)

*Don't forget the Kill switch position if you want to return in Setup mode....*

## Advanced settings

If you don't need those Extra settings, just let them to their default value.

### Advance at kick start

Default: 0

Range of values: 0 to 10

For an easier Manual Kick start and to avoid kick backs, you can delay the advance between 0 to 200rpm to send the spark a few degrees **After** Top Dead Center (ATDC)

---

|                |                  |                 |
|----------------|------------------|-----------------|
| MENU           | PICKUP TYPE      | PICKUP POSITION |
| STROKES        | SHAFT            | CYLINDERS       |
| ADVANCE TIMING | ADVANCE 0-500rpm | AUTO SPARK      |
| DWELL          | BYPASS           | CONSOLE         |
| MODIFY         |                  |                 |

---

[0]

ATDC

5 °

Send

Current value appears in blue on the form.

#### Tech info:

If the measured period/rpm is less than 200rpm, the CPU uses the measured rpm (ie 320rpm) to determine when the next TDC will append during the next revolution, assuming the rpm remains constant.

If the engine speed decrease due to low inertia, the TDC calculation will be incorrect, resulting in an early spark.

To address this issue, the CPU adds an offset to the calculation, which equals the value of the "Advance 0-200" tab that the user may have set.

i.e., if the user specifies 20° ATDC, the CPU will calculate the theoretical next TDC and add 20° to the result.

If the measured rpm is over 200rpm, the CPU read the advance timing map the user has set to find which advance must be applied for this specific RPM (ie520rpm). No user offset will be used.

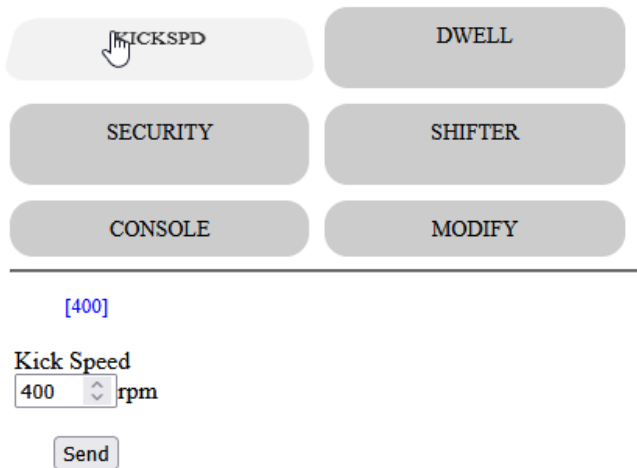
# Kick Speed

Default: 400

Range of values: 100 to 1000rpm

Step : 10rpm

For an easier Manual Kick start and to avoid kickbacks, you can select what will be the RPM of the very first engine rotation when it is kick started.



[400]

Kick Speed  
400 rpm

Send

*Current value appears in blue on the form.*

## Tech info:

When a trigger signal comes (pickup or hall), the CPU measures the time between this pulse and the preceding one to determine the period, and hence the rpm.

At the very first pulse only, as there is no previous one, the period is unknown.

The CPU then uses the "kick speed" rpm (default 200rpm) or any other value the user may have specify.

The "kick speed" value will not be used for the following pulses because the period will be calculated based on two consecutive trigger pulses.

If there is more than 0.5sec between 2 pickup pulses, "kick speed" setting will be applied again for the next first pulse.

# Console

Default: Off

Enable the Console output:

- Turn the ignition box in [Setup Mode](#)
- Go to "**CONSOLE**", check "1" to enable the console output, press Send

CONSOLE

BYPASS

MODIFY

---

[0]

☐ 0: Off

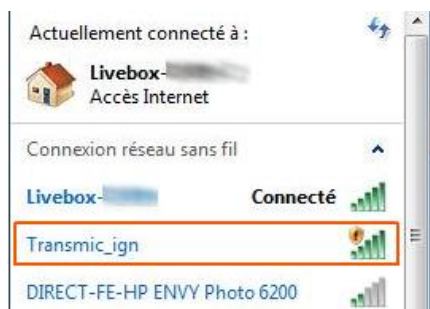
☐ 1: On

Send

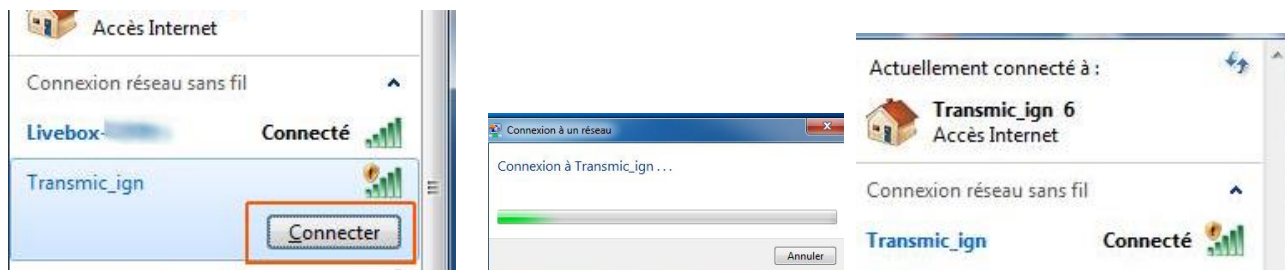
*Current value appears in blue on the form.*

- Power **off** the ignition box
  - **Disconnect** the **Kill** wire from ground
- 1) **Power on** the ignition box, it goes in "**Run Mode**"
  - 2) The **LED** flashes once if curve N°1 is selected or flashes twice for curve N°2
  - 4) The ignition box also creates a **WiFi AP** (*Access Point*)
  - 5) On your phone, laptop, PC, whatever, go to the **Wifi setting** and search for a new SSID called **Transmic\_ign**

You can see available SSID with a Wifi Analyzer as [NetSpot for Android](#) or [Wifi-Analyzer for W10](#)



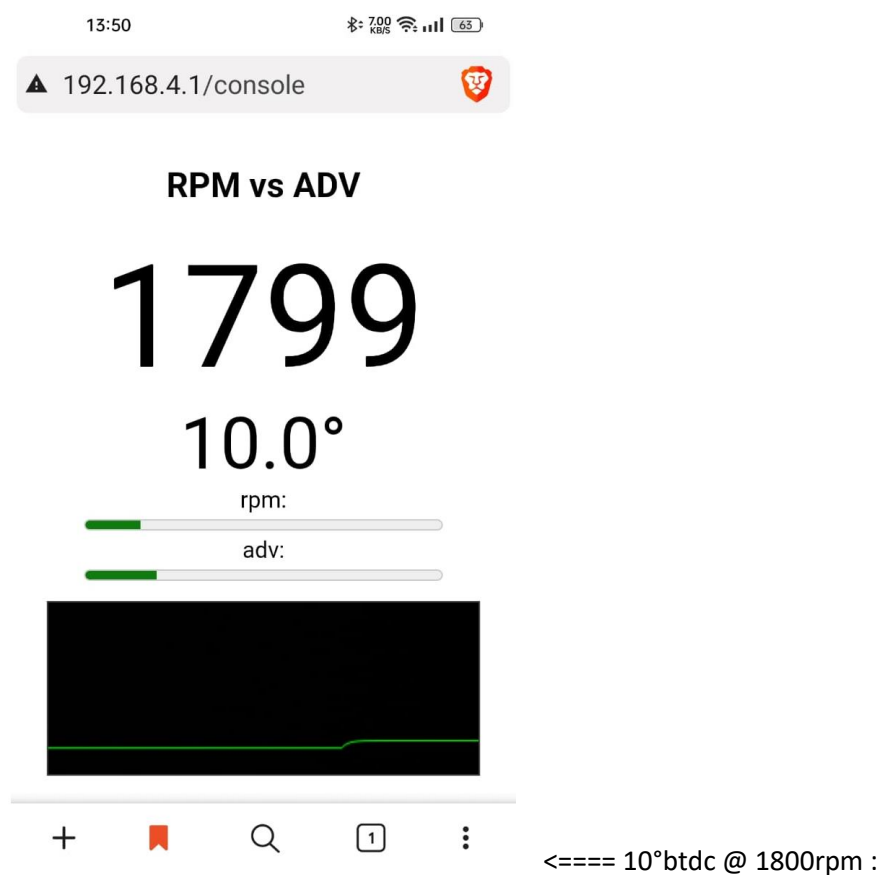
6) **Connect** to it. Password is required: it's "**password**"



7) **Start the engine** (You will be able to connect to the URL ONLY when the engine is running)

8) Once your device is connected to the AP and the engine is running, open up a **browser** and type in the address bar: <http://192.168.4.1/console>

9) After a few seconds, the browser should display both the **RPM and the Advance timing** in degrees BTDC followed by 2 bargraphs



**Display appears ONLY when the engine is running.**

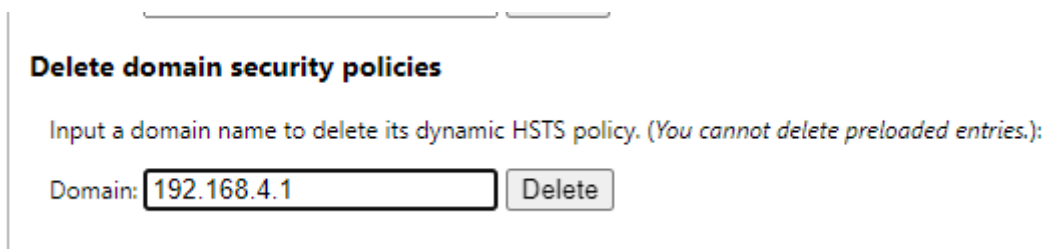
*Because of the impact on Ignition box performance, please use it for debug only and disable this function when you are done with it!*

## Troubleshooting

Console URL is **http://** NOT **https://** but some browsers as Chrome automatically switch to **https://**

### Workarounds

- Use Firefox. Close all Firefox windows than relaunch it.
- Use a lightweight, portable browser as [QtWeb](#)
- In Chrome, disable **HSTS** (*HTTP Strict Transport Security*) that forces to open websites in HTTPS:
  - Write `chrome://net-internals/#hsts` in the address bar.
  - Scroll down the page to :



**Delete domain security policies**

Input a domain name to delete its dynamic HSTS policy. (You cannot delete preloaded entries):

Domain:

- add **192.168.4.1** and hit **Delete** to disable Force https for this particular website.



## Running Mode

- 1) **Disconnect** the **Kill** wire from ground if you previously went into [Setup Mode](#)
- 2) **Power on** the ignition box, it goes in "**Run Mode**"
- 3) The **LED** flashes one time.
- 4) Start the engine. The LED **blinks** in sync **with RPM**.
- 5) When the engine runs, if **Kill** wire is connected **to ground** THEN it **stops** the engine.

**/!\ For XT550-XT600 only:** Kill the engine with the Kill switch BEFORE shutting down the +12v.  
*(As it's a software kill, the processor must be powered on to be able to kill the engine!)*

## Update firmware

- 1) Turn the ignition box in "**Setup**" mode
- 2) Under "**UPDATE**" tab, check "**Enabled**" > **Send**

DWELL

DLEASS

MODIFY

UPDATE

[0]

☐ 0: Disabled

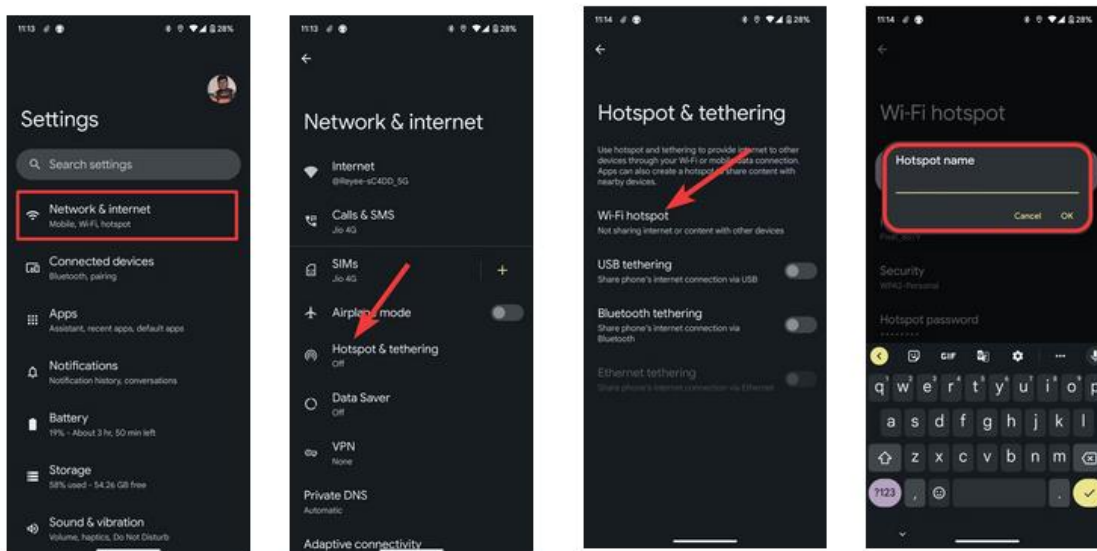
☐ 1: Enabled

Send

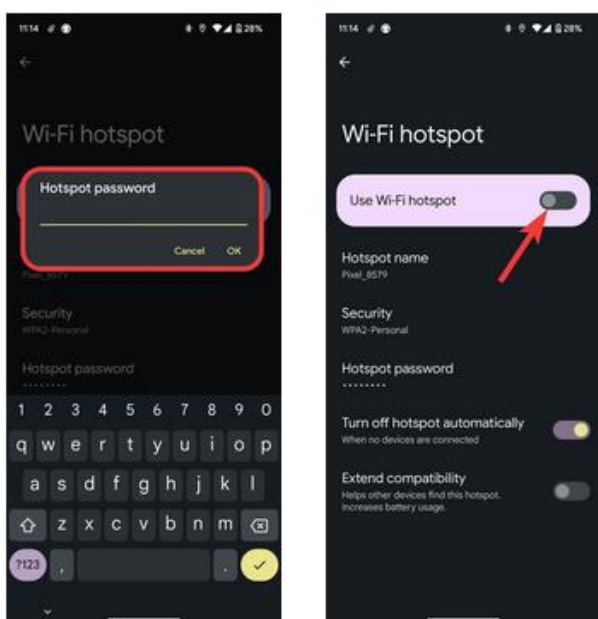
## Android

- 3) On your SmartPhone pull down from the top of the screen and navigate to **Settings** > **Tap Network & Internet** > Go to **Hotspot & tethering**

Tap **WiFi hotspot** and set **Hotspot name** = **transmic**



Set the "**Hotspot password**" to **update4ignition** > **Turn on the Wifi hotspot**



Security should be **WPA2**

Band should be 2.4GHz

Video : <https://youtu.be/mYplGVcX2sQ?t=74>

4) Check that your smartphone can reach the internet server :

Open a browser > go to <http://update.transmic.fr:84/>

You should read smth like :

#### **Last Firmwares Versions**

| Type | CDI | TCI     |
|------|-----|---------|
| V14  |     | v14r0c0 |

5) Connect **KILL** wire to ground on the ignition box

6) **Restart** the ignition box

The **Led** blinks 5 times meaning grounded Kill switch has been detected.

7) Led flashes every second while searching for the WiFi Hotspot.

Led goes off when connected to Hotspot and while trying to reach the update server.

#### [Understanding update status with led \(video\)](#)

A new firmware is available :

LED is on while downloading data from the network. Off while writing data to the box.

After 30-45 seconds, the led turns off and the ignition box restart.

Because the kill wire is still connected to ground, the box will restart in Setup mode, open a wifi AP and display the updated version on the home page.

Remove the kill wire from the ground.

Power off the ignition box.

There is no firmware available :

The Led blinks continuously 3 times per second indicating the update control has been completed.

Remove the kill wire from the ground.

Power off the ignition box.

## iPhone

To change the Hotspot name you have to change your iPhone's name (!!!)

*Settings > general > About > Name*

Enable your hotspot:

*Settings > Cellular > Personal Hotspot > wifi Password > done > Allow others to join*

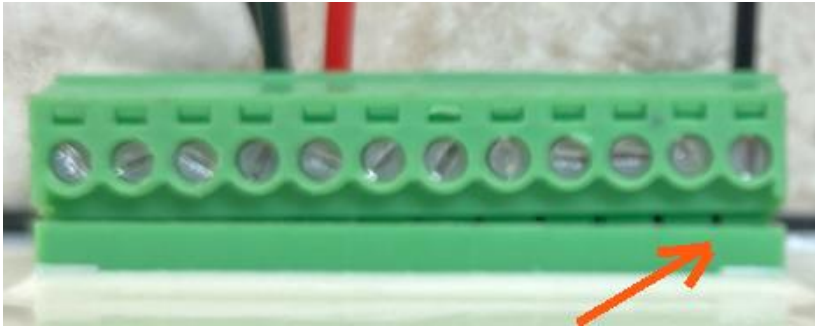
Navigate to **Settings > Personal Hotspot** and toggle on **Maximize Compatibility**.

This forces the phone to use 2.4GHz

*(This feature is generally available on iPhone 12 and later models)*

## Troubleshooting WiFi connection

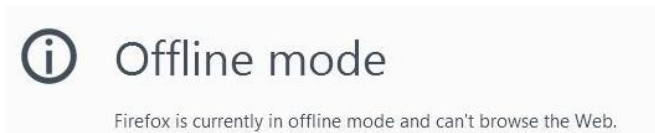
- Check that the 12pins connector is FULLY inserted and there is nothing preventing the male connector from fully engaging.



- Reboot the ignition box. (Power off/power up)

- Ignore any browser message saying it's not connected to internet. It's not an Error, it's a Warning:

ie: Firefox on W10:



Iphone11:



Indeed, **it's connected ONLY to the Ignition box, not to the web.**  
(It's impossible to reach Google and the ignition box at the same time)

## Check the SSID

- You can see all the SSID/Network available with a WiFi Monitor as:

- Android: [Wifi Analyzer for Android](#)

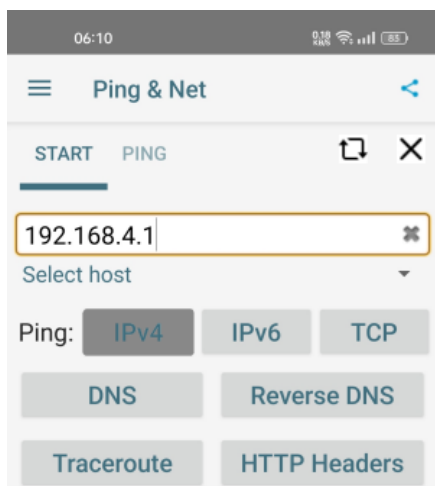
- Windows: [Wifi-Analyzer for W10](#)

## Check the Connection

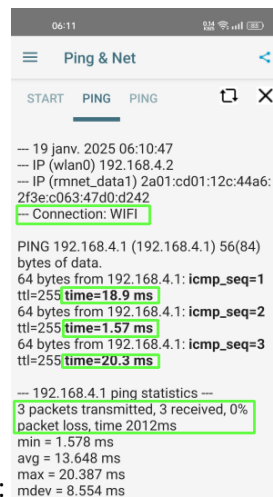
- Android: You can test the network connection from your phone to the ignition box:

- Install a ping utility software:

This one is great without any adds: ["Ping & Net" from Ulf Dittmer](#)



expected:

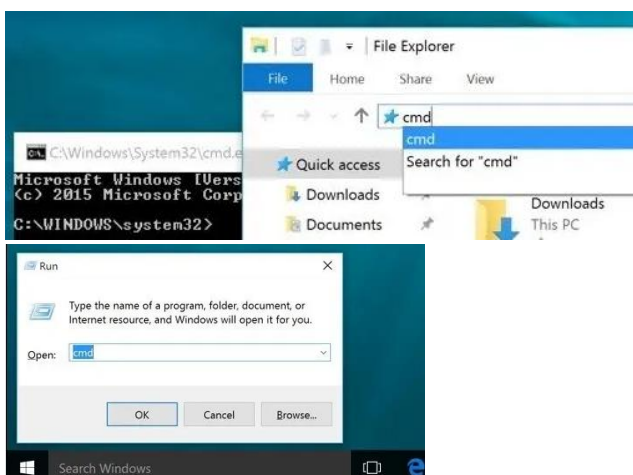


- Windows: You can test the network connection from your laptop to the ignition box:

Open a command Prompt:

Type "cmd" into the address bar of File Explorer and hit Enter

or Press Windows+R to open "Run" box. Type "cmd" and then click "OK"



ping the ignition box, it should replies:

**C:\>ping 192.168.4.1**

Pinging 192.168.4.1 with 32 bytes of data :

**Reply** from 192.168.1.1 : bytes=32 time<1ms TTL=64

**Reply** from 192.168.1.1 : bytes=32 time<1ms TTL=64

## Clear DNS cache

|          |                   |  |
|----------|-------------------|--|
| Windows: | in MsDos console: | C:\> <b>ipconfig /flushdns</b>             |
| MacOS:   | in Terminal :     | <b>sudo dscacheutil -flushcache</b>        |
| Linux:   | in Terminal:      | <b>sudo systemd-resolve --flush-caches</b> |

## Troubleshooting display

Double check the setup URL **<http://192.168.4.1/setup>**

1) Console URL is **http://** NOT **https://** but some browsers, like Chrome, automatically switch to secure **https://**

- Use Firefox. Close all Firefox windows than relaunch it.
- or Use a lightweight, portable browser as QtWeb
- or disable HSTS In Chrome

2) No error in the IP address?

3) No error in the URI ? It's **/setup** WITHOUT backslash at the end and case-sensitive.

4) Refresh the page

5) Check that the phone is still connected to the Ignition WiFi Access Point.



## iPhone won't connect to Wifi AP

Apple is full of features like probing the wifi connection by trying to connect to apple.com and rejecting the cnx if not possible, DNS probing, wifi switching, wifi assist, you name it

### **You may not be prompted for a password.**

Apple devices try "weak" passwords in the background !

If the Iphone is already connected to SSID "*Transmic\_ign*" (Check mark below) that means it guessed the right pwd.



1) Disconnect Cellular data

2) Forget the "*transmic\_ign*" SSID and connect to it again:

<https://youtu.be/yQKFOLIKlqo?si=A0CFfJYSo3uqEjml&t=18>

3) Remove interworking from the wifi configuration:

Settings > Cellular Data > Wi-Fi Calling: Off

4) Disable the automatic switch to mobile data when Wi-Fi connectivity is "poor"

Settings > Mobile Service > Wi-Fi Assist: off

<https://youtu.be/yQKFOLIKlqo?si=AaP1W3ZmdztTiKkh&t=162>

5) Disable WiFi Auto-join to your local network:

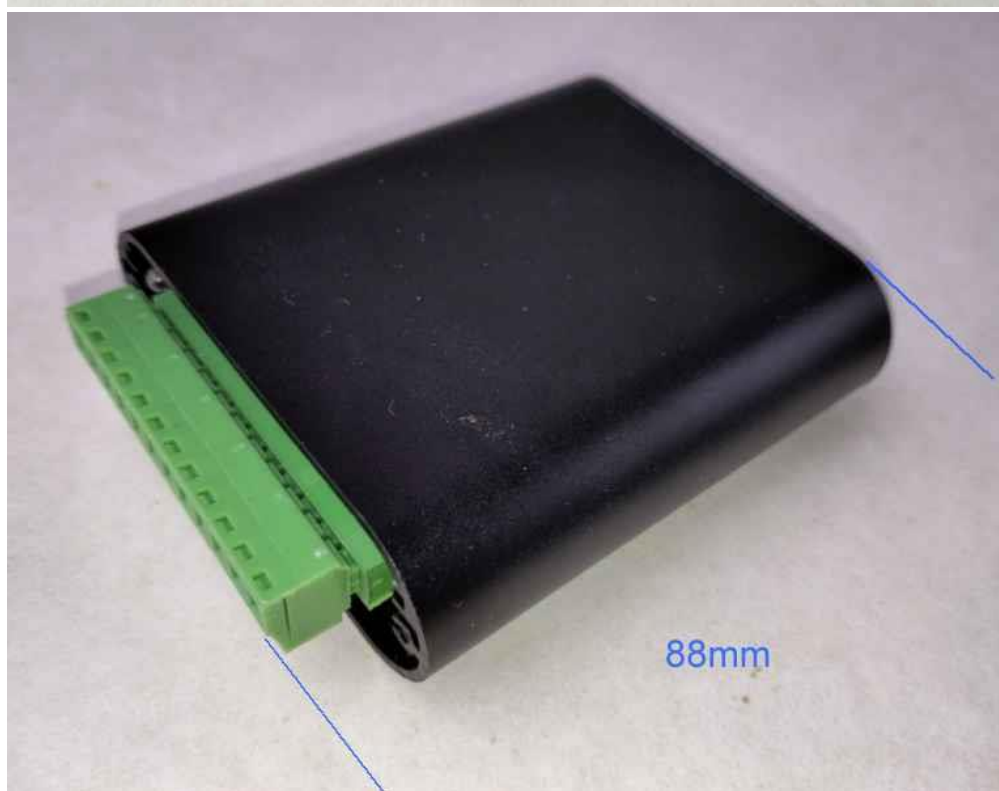
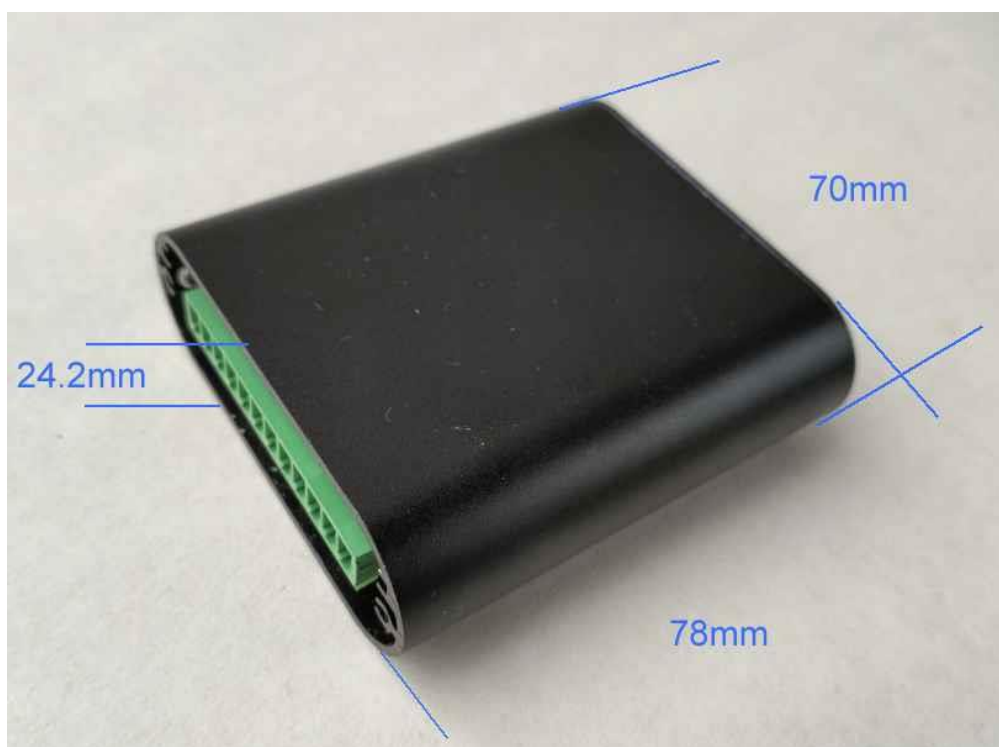
<https://youtu.be/9vM95hIBW-c?si=xnFNmgoxQUGXkSbJ&t=18>

*Check your WLAN settings under:*

Settings > Maintenance > Support Info > System Config > Show System Config

## Box

- Weight: 180g



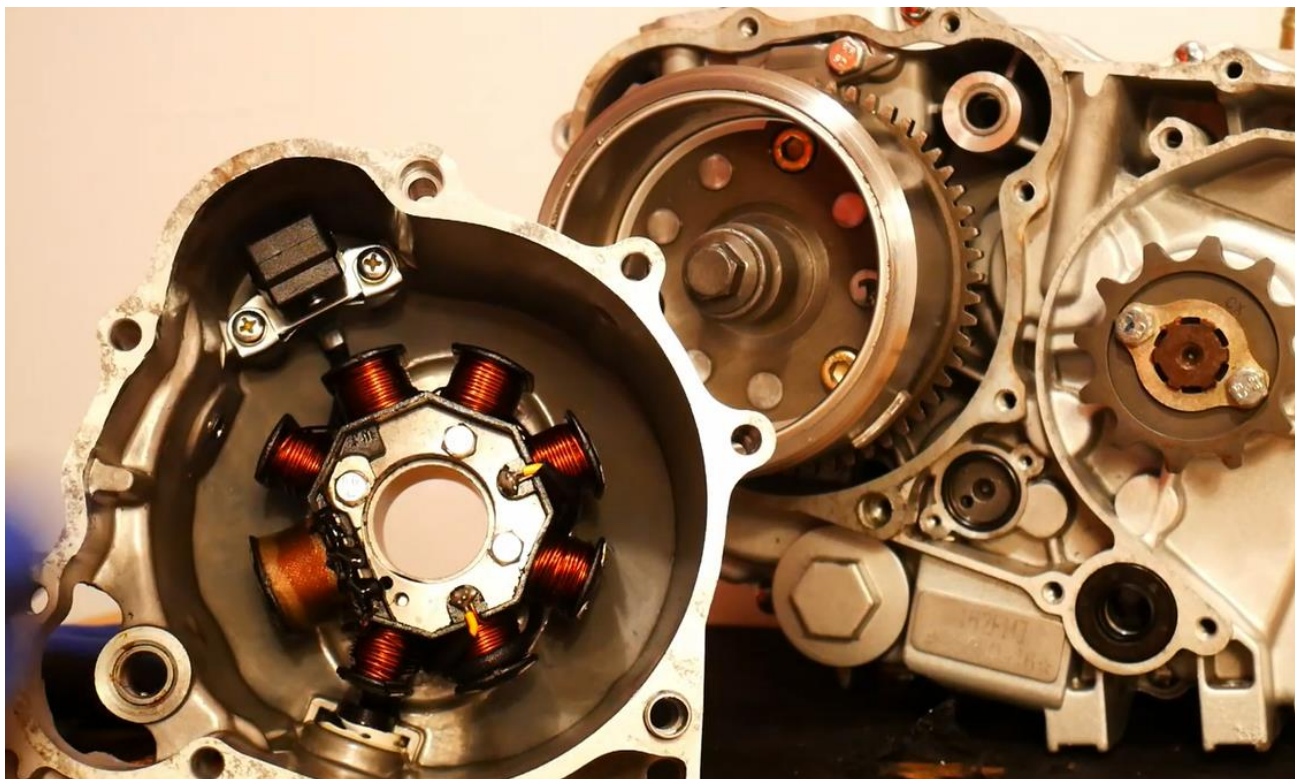


## Appendix 1

### Case of Variable Reluctor aka VR pickup/pickup coil/trigger coil

(For Hall sensor, read [Appendix2](#))

Find the physical position of the analog **pickup** relative to Top Dead Center.



*In this example below the pickup/sensor is set at 39° BTDC*

#### Method 1:

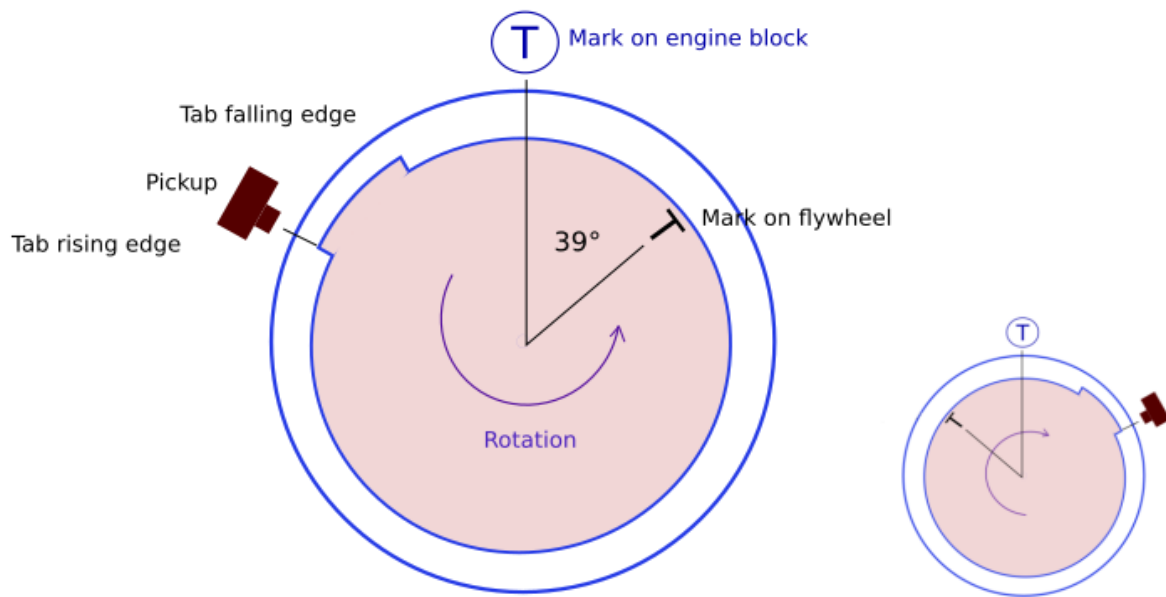
- First align the pickup with the rising edge of the bar.  
(Pay attention to direction of rotation of the crankshaft: CW or CCW)
- Measure the angle between the TDC mark on the casing and the TDC mark on the rotor

#### Method 2:

- Remove the sparkplug, rotate the engine to put the piston at TDC  
(If TDC marks on casing and rotor exist, then they should be aligned.)
- Measure the angle between the pickup and the rising edge of the bar.  
(Pay attention to direction of rotation of the crankshaft: CW or CCW)

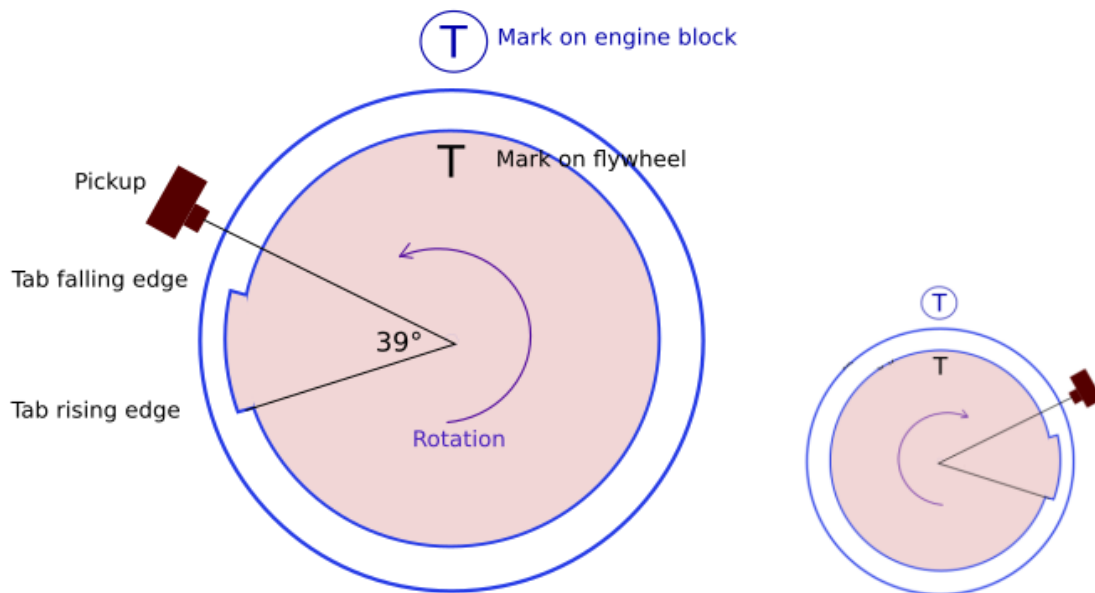
# Method N°1

Pickup aligned with rising edge



# Method N°2

Engine at TDC



Leading|Rising edge generate pulse for high revs  
Trailing|Falling edge generate pulse for idle.

calageTDC\_pickup\_2methods.svg

*This view above represents the respective positions of the rotor and the pickup as we would see them if the engine cover were transparent.*

Read timing from flywheel: <https://transmic.fr/2021/09/23/read-timing-from-flywheel/>

## Appendix 2

### Case of Hall Effect Sensor

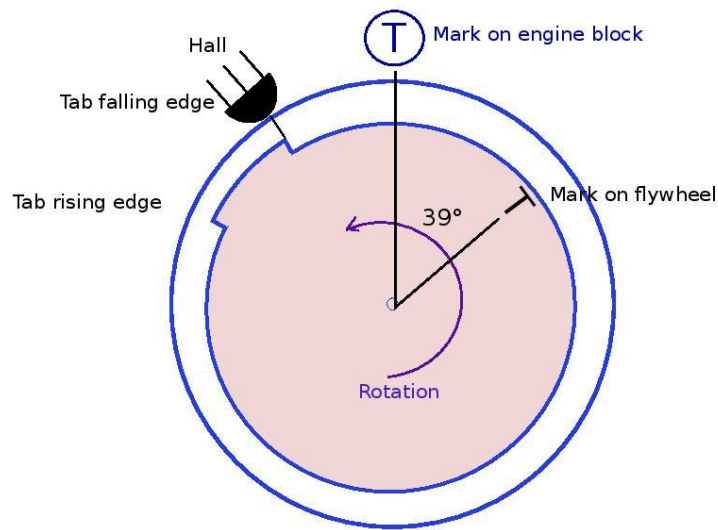
(For VR pickup/analog pickup read [Appendix1](#))

Find the physical position of the digital **Hall Sensor** relative to Top Dead Center.

*In the example below the sensor is set at 39° BTDC*

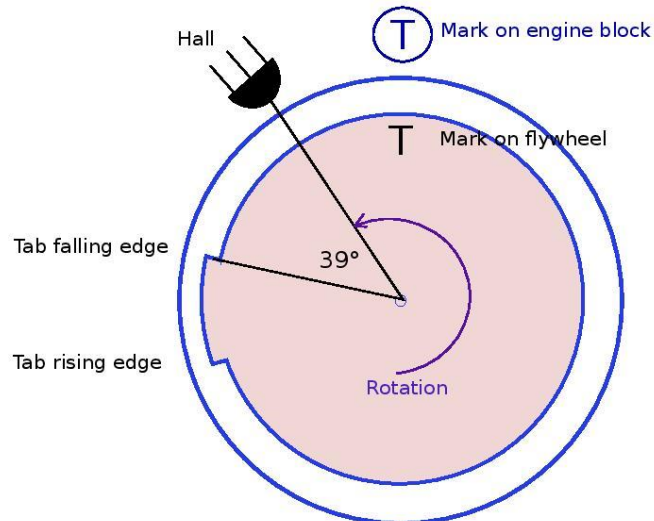
## Method N°1

Hall sensor aligned with falling edge



## Method N°2

Engine at TDC



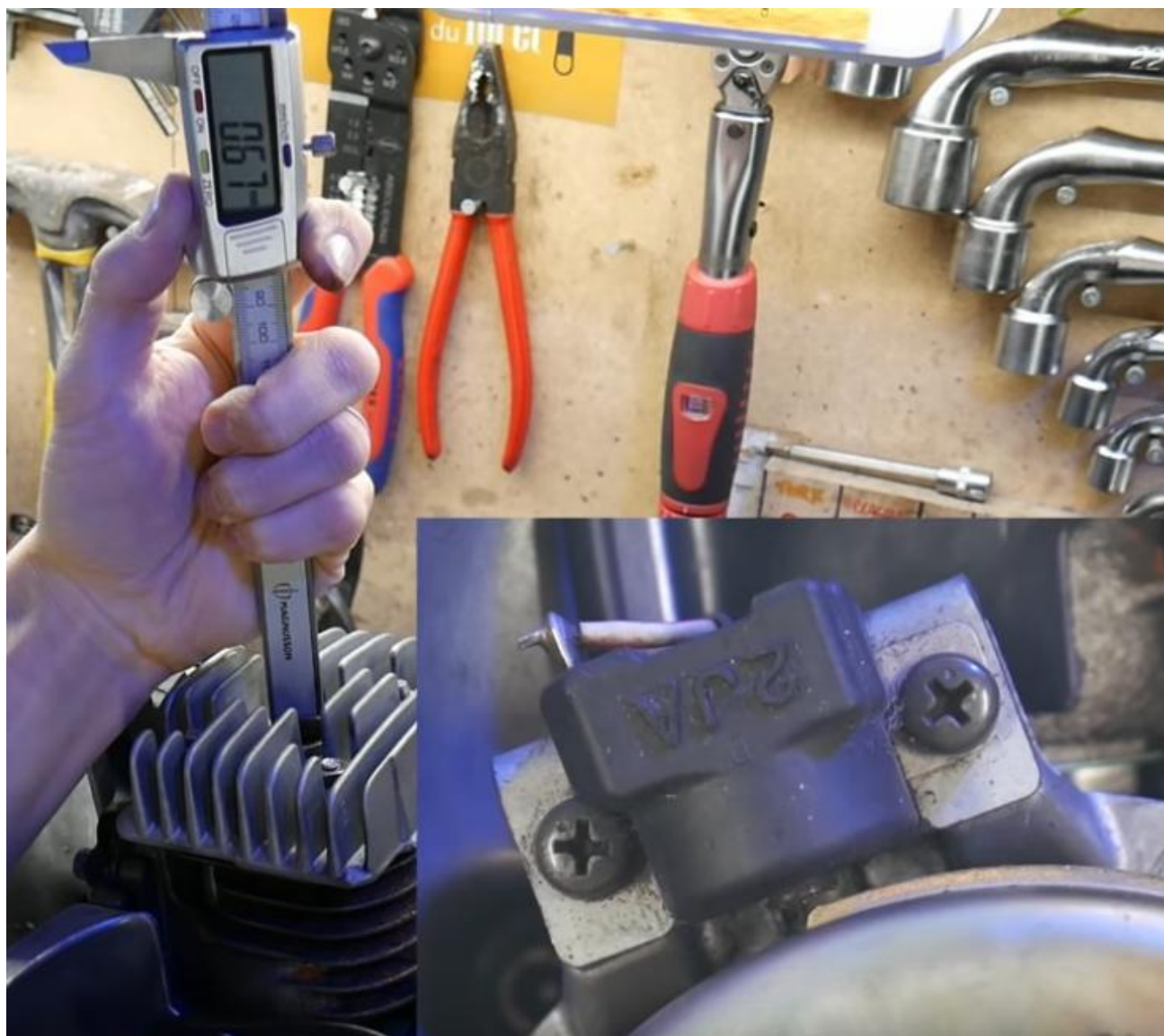
## Appendix 3

A) Remove the sparkplug, find the TDC position with a *dial indicator gauge* or a *caliper rule*:





B) Align the pickup with the beginning of the magnet on the rotor and measure the travel of the piston with the caliper rule:



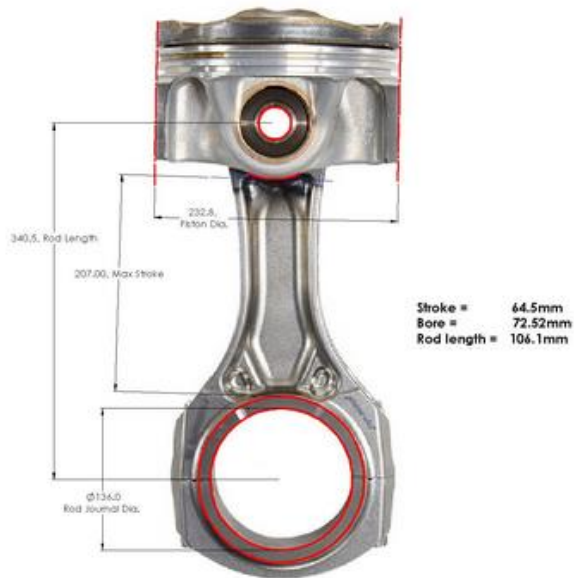
C) Use an online timing calculator to convert millimeters into degrees:

<https://lambretta-images.com/tuningh/port-timing-calculators/degrees-to-mm-timing-calculator/>

or

<http://www.ajcshop.fr/Calculettes/html/calculette-convertisseur-allumage.htm>

ie:



=>

|  |    |       |   |
|--|----|-------|---|
| 1                                      | -> | 64.5  | Course en mm                              |
| 2                                      | -> | 106.1 | Longueur de bielle (entraxe) en mm        |
| 3                                      | -> |       | Diamètre (D) du volant en mm (uniquement) |
| 4                                      | -> | 0.67  | Avance en mm                              |
|  |    |       | Avance en degrés (angle $\alpha$ )        |
|  |    |       | (renseigner 1, 2, 4)                      |
| Calculer                               |    |       | 10.25                                     |
| Le résultat est en ° et centièmes de ° |    |       |   |

## Appendix 4

### Tries and errors and Timing Lamp



If there is no mark on the flywheel, a possible way is as follows:

#### Method:

Remove the spark plug, insert a gauge in the sparkplug hole.

Turn the flywheel until the piston is at TDC. Remove the gauge.

Draw 2 marks opposite each other on the flywheel and on the engine case. It's the TDC mark.

Print a *Timing Tape* from <https://www.blocklayer.com/timing-tape>

Align the 0 mark to the new TDC mark and stick the tape on the flywheel.

Set the ignition box with a pickup position of say 30° BTDC

Set the ignition box with a SAFE and FLAT timing curve at a static advance (ie : 10° BTDC from 500 to 4000rpm)

Put back the sparkplug and start the engine if possible

Otherwise plug the sparkplug in its cap, tied the plug to the frame to have sparks, then rotate the engine with a drill machine (the faster the better).

With a timing lamp, take note where on the timing tape the spark appends.

Take note how much "off" is the timing.



Examples :

If the timing lamp shows 15° BTDC (instead of 10°) that mean the "*Pickup Position*" is off by 5° (15°-10°).

The pickup position is the off by 5°. Increase the "*Pickup Position*" by 5. Real position is not 30° but  $30^\circ + 5^\circ = 35^\circ$

Set the ignition box with a pickup position of 35° BTDC

Using the timing lamp, check that the timing is now read at 10°

Make small adjustment to the pkp position if necessary.

If the timing lamp shows 5° BTDC (instead of 10°) that mean the "*Pickup Position*" is off by -5° (5°-10°).

The pickup position is the off by -5°. Lower the "*Pickup Position*" by 5. Real position is not 30° but  $30^\circ - 5^\circ = 25^\circ$

Set the ignition box with a pickup position of 25° BTDC

Using the timing lamp, check that the timing is now read at 10°

Make small adjustment to the pkp position if necessary.

In one word:

If the Timing Lamp measure MORE advance than what is set in the user interface then INCREASE the "*Pickup position*"

If the Timing Lamp measure LESS advance than what is set in the user interface then LOWER the "*Pickup position*"